

# Aspire

CABINETRY

FULL ACCESS  
FRAMELESS CABINETRY



**WELLBORN**  
CABINET™

 MADE IN THE USA



Since 1961, Wellborn Cabinet, Inc. has been manufacturing quality kitchen and bath cabinetry in Ashland, Alabama. It all began in a small cabinet shop to build cabinets for the local markets. Since that time, Wellborn has become a state of the art manufacturing facility of over 1.8 million square feet that combines some of the most advanced technology systems in the industry with over 58 years of acquired knowledge in high quality cabinetry craftsmanship.

## Our Vision

The Wellborn Family will be the most valued provider of permanent home cabinetry designed for a lifetime of gracious living.

## Our Quality

The entire Wellborn family and their employees take great pride in producing quality products. Our Quality Control Team includes over 100 employees dedicated to ensuring the quality of your cabinetry. Our certified inspectors man over 30 quality checkpoints throughout the facility.



We use traditional and modern techniques to create your cabinetry. Your cabinets will have their own unique tone, color and texture that look good and also stand up to the demands of everyday life.

## Directory

Design Inspirations .....	3-32, 65
Wood Door Collection	
Door Styling .....	33-38
Finishes .....	38-45
Finish Techniques .....	39, 41, 43, 45-46
Construction .....	88, 92-93
Medium Density Fiberboard (MDF) Door Collection	
Door Styling .....	48-49
Finishes .....	47, 49
Construction .....	89, 92-93
Decorative Laminate Veneer Door Collections	
Door Styling .....	50-52
Brilliant Door Collection.....	51
Regal Door Collection.....	52
Colors .....	51-53
Designer Laminate Colors.....	51
Heavy Textured Melamine Colors .....	52
Embossed Melamine Colors.....	53
Construction.....	90-93
Metal Door Collection	
Door Styling .....	54
Profile Finishes .....	54
Insert Options.....	55-57
Options	
Decorative Doors.....	58-63
Handcrafted Quality .....	64
Details Add Function.....	66-75
Mouldings and Embellishments .....	76-77
Hoods, Islands and Wainscot .....	78-79
Smart Design.....	80-81
Illuminate Your Space .....	82-85
You Draw It.....	86-87
Cabinet Interiors .....	94
Drawers .....	95-96
The Beauty of Door Materials.....	97
Wellborn Media .....	98
Our Commitment to the Environment.....	99



Clean lines and crisp edges are what define Aspire Cabinetry, the new Full Access Frameless line by Wellborn Cabinet, Inc.

As you browse the beautiful images in this catalog, you will soon begin to imagine how your new Aspire Cabinetry will be the desire of everyone who visits your home.

**LUXE**  
SERIES





Wall Cabinets/Floating Shelves:

## Bel-Air

Regal Door Collection  
Bark Maple

Wall/Utility Cabinets:

## Vista

Metal Door Collection  
Brushed Stainless with  
Mocha Gloss Backpainted Glass

Base Cabinets/Custom Microwave  
Cabinet/Island:

## Midtown

Brilliant Door Collection  
High Gloss Cinder



Cabinets:

## Arcadia

Regal Door Collection  
Tusk Alder

Island:

## Arcadia

Regal Door Collection  
Platinum Alder

Utility Cabinet:

## Fresno

Metal Door Collection  
Natural Aluminum with  
Clear Glass







Wall/Base Cabinets:

**Midtown**

Brilliant Door Collection  
Matte Ebony

Utility Cabinet:

**Arcadia**

Regal Door Collection  
Smokey Walnut

Island:

**Midtown**

Brilliant Door Collection  
High Gloss Super White





Wall Cabinets/Peninsula:

**Arcadia**

Regal Door Collection  
Cotton Pine

Base Cabinets:

**Midtown**

Brilliant Door Collection  
Matte Stone

Wall/Utility Cabinets:

**Midtown**

Brilliant Door Collection  
Matte Ebony





Arcadia  
Regal Door Collection  
Cotton Pine



Bel-Air  
Regal Door Collection  
Husk Alder





Cabinets:  
**Bishop**  
 MDF Door Collection  
 Glacier

Island:  
**Arcadia**  
 Regal Door Collection  
 Smokey Walnut



Vanity Cabinets:  
**Bel-Air**  
 Regal Door Collection  
 Biscotti Cherry

Vanity Cabinets:  
**Arcadia**  
 Regal Door Collection  
 Terra Oak



**Vista**  
 Metal Door Collection  
 Chrome with Olive Matte  
 Backpainted Glass

**Sterling**  
 Metal Door Collection  
 Chrome with Mari  
 Seamless Resin Insert





Wall/Base Cabinets:  
**Midtown**  
 Brilliant Door Collection  
 Matte Ebony

Shelf/Accents:  
**Arcadia**  
 Regal Door Collection  
 Biscotti Cherry



Base and Wall Cabinets:  
**Bel-Air**  
 Regal Door Collection  
 Putty Oak

Wall Cabinet:  
**Fresno**  
 Metal Door Collection  
 Brushed Stainless with  
 Wisp Silver



Vanity Cabinet:  
**Bel-Air**  
 Regal Door Collection  
 Cotton Pine







Wall Cabinets:

**Morristown**

Regal Door Collection  
Husk Alder

Base Cabinets:

**Arcadia**

Regal Door Collection  
Sorrel Alder

Pocket Door Cabinet:

**Modesto**

Wood Door Collection  
Maple, Espresso

Island:

**Midtown**

Brilliant Door Collection  
Bronzed Leather





 **Midtown**  
Brilliant Door Collection  
Wall Cabinets:  
High Gloss Super White  
  
Base Cabinets:  
High Gloss Moonlight  
  
Island/Utility Cabinets:  
High Gloss Poppy Red





Vanity Cabinet:  
**Melrose**  
 Wood Door Collection  
 Mint

Drawers and Island:  
**Bel-Air**  
 Regal Door Collection  
 Cotton Pine



Wall Cabinets:  
**Midtown**  
 Brilliant Door Collection  
 High Gloss Gold, High Gloss Ebony

Bookcases:  
**Bel-Air**  
 Regal Door Collection  
 Smokey Walnut

**Fresno**  
 Metal Door Collection  
 Clear Glass Insert





 **Bel-Air**  
Regal Door Collection  
Barnwood Oak



 **Galena Square**  
Wood Door Collection  
Maple Bleu, Oyster White






 Cabinets:  
**Midtown**  
 Brilliant Door Collection  
 Matte Ebony

Island and Wall Cabinets:  
**Bel-Air**  
 Regal Door Collection  
 Barnwood Oak


 Base Cabinets and Island:  
**Milan**  
 Wood Door Collection  
 Cherry Medium

Wall Cabinets:  
**Sterling**  
 Metal Door Collection  
 with Reeded Glass





# Melrose

Wood Door Collection  
Maple, Onyx



# Arcadia

Regal Door Collection  
Platinum Alder



# Barcelona

Wood Door Collection  
Oak, Shadow







**Winslow**  
Wood Door Collection  
Maple, Willow



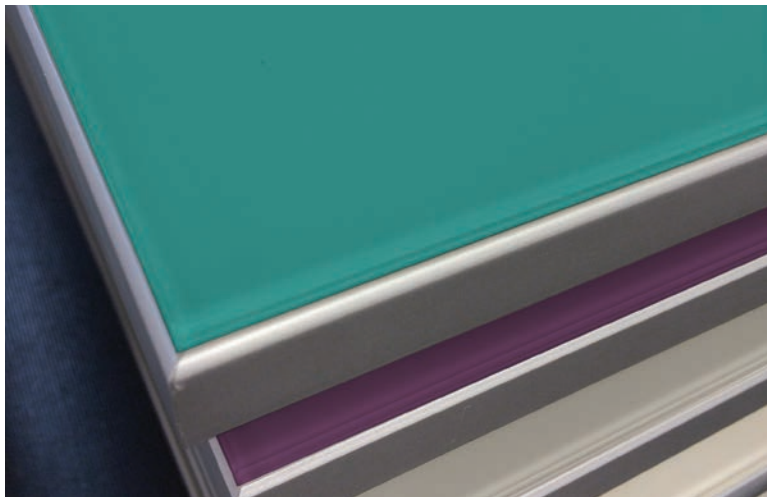
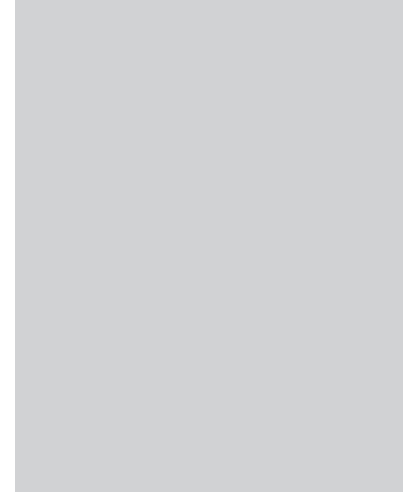


  
**Winslow**  
Wood Door Collection  
Maple, Shale



  
**Henlow Square**  
Wood Door Collection  
Maple, Ginger





# Wood Door Collection



**Amelia**  
Maple Aqua  
SDF Standard  
MPL



**Amelia**  
Maple Dove  
CDF Option  
MPL



**Antigua**  
Maple Olive  
SDF Standard  
CHY•MPL•OAK•HKY



**Antigua**  
Maple Glacier  
CDF Option  
CHY•MPL•OAK•HKY



**Barcelona**  
Oak Medium  
HGDF Standard  
OAK



**Bedford Arch**  
Cherry Natural  
SDF Standard  
CHY•MPL•OAK•HKY



**Bedford Arch**  
Hickory Natural  
CDF Option  
CHY•MPL•OAK•HKY



**Bedford Square**  
Oak Natural  
SDF Standard  
CHY•MPL•OAK•HKY



**Bedford Square**  
Oak Glacier Java  
CDF Option  
CHY•MPL•OAK•HKY



**Bridgeport**  
Maple Gray Mist  
SDF Option  
CHY•MPL•OAK•HKY



**Bridgeport**  
Maple Olive  
CDF Standard  
CHY•MPL•OAK•HKY



**Bristol**  
Oak Ginger  
SDF Standard  
CHY•CCH•MPL•CMP•OAK•HKY



**Bristol**  
Hickory Tensile  
CDF Option  
CHY•CCH•MPL•CMP•OAK•HKY



**Charleston**  
Cherry Blush  
SDF Option  
CHY•MPL•OAK•HKY



**Charleston**  
Maple Aqua  
CDF Standard  
CHY•MPL•OAK•HKY

Drawer Front Options:  
SDF = Slab Drawer Front  
CDF = Classic Drawer Front  
HGDF = Horizontal Grain Drawer Front

Door Material Options:  
CHY = Cherry  
CCH = Character Cherry  
MPL = Maple

Door Material Options:  
CMP = Character Maple  
OAK = Oak  
HKY = Hickory



# Wood Door Collection



**Chelsea**  
Maple Dove  
SDF Option  
CHY•MPL•OAK•HKY



**Chelsea**  
Cherry Natural  
CDF Standard  
CHY•MPL•OAK•HKY



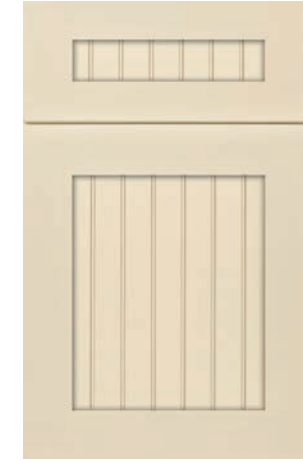
**Cortland**  
Oak Light  
SDF Standard  
CHY•CCH•MPL•CMP•OAK•HKY



**Cortland**  
Maple Willow Java  
CDF Option  
CHY•CCH•MPL•CMP•OAK•HKY



**Davenport Arch**  
Maple Gray Mist  
SDF Standard  
CHY•MPL•OAK•HKY



**Harbour**  
Maple Sandstone Slate  
CDF Option  
CHY•MPL•OAK•HKY



**Hawthorne**  
Cherry Garnet Java  
CDF Standard  
CHY•MPL



**Henlow Arch**  
Cherry Autumn Spice Charcoal  
SDF Standard  
CHY•MPL•OAK•HKY



**Henlow Arch**  
Maple Divinity  
CDF Option  
CHY•MPL•OAK•HKY



**Henlow Square**  
Oak Honey Java  
SDF Standard  
CHY•MPL•OAK•HKY



**Davenport Arch**  
Maple Sandstone  
CDF Option  
CHY•MPL•OAK•HKY



**Davenport Square**  
Maple Oatmeal Slate  
SDF Standard  
CHY•MPL•OAK•HKY



**Davenport Square**  
Maple Glacier Pewter  
CDF Option  
CHY•MPL•OAK•HKY



**Galena Square**  
Maple Glacier  
SDF Standard  
CHY•MPL•OAK•HKY



**Galena Square**  
Maple Olive  
CDF Option  
CHY•MPL•OAK•HKY



**Henlow Square**  
Maple Shadow  
CDF Option  
CHY•MPL•OAK•HKY



**Lexington**  
Maple Natural  
SDF Standard  
CHY•MPL•OAK•HKY



**Lexington**  
Maple Light  
CDF Option  
CHY•MPL•OAK•HKY



**Madison Arch**  
Maple Crème  
SDF Standard  
CHY•CCH•MPL•CMP•OAK•HKY



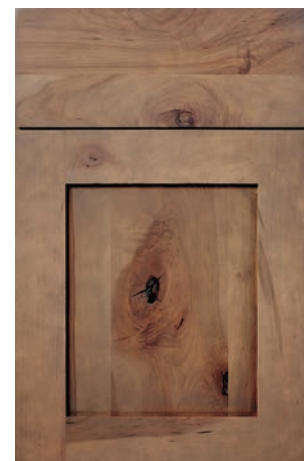
**Madison Arch**  
Maple Blush  
CDF Option  
CHY•CCH•MPL•CMP•OAK•HKY



**Geneva**  
Oak Natural  
SDF Option  
CHY•MPL•OAK



**Geneva**  
Cherry Dark  
CDF Standard  
CHY•MPL•OAK



**Hanover**  
Character Maple Oatmeal  
SDF Standard  
CHY•CCH•MPL•CMP•OAK•HKY



**Hanover**  
Maple Glacier Java  
CDF Option  
CHY•CCH•MPL•CMP•OAK•HKY



**Harbour**  
Maple Mint  
SDF Standard  
CHY•MPL•OAK•HKY



**Madison Square**  
Character Maple Natural  
SDF Standard  
CHY•CCH•MPL•CMP•OAK•HKY



**Madison Square**  
Cherry Garnet Charcoal  
CDF Option  
CHY•CCH•MPL•CMP•OAK•HKY



**Melrose**  
Maple Mink Gray  
SDF Option  
CHY•MPL•OAK•HKY



**Melrose**  
Cherry Shale  
CDF Standard  
CHY•MPL•OAK•HKY



**Messina**  
Maple Glacier  
SDF Option  
CHY•MPL•OAK•HKY

Drawer Front Options:  
SDF = Slab Drawer Front  
CDF = Classic Drawer Front  
HGDF = Horizontal Grain Drawer Front

Door Material Options:  
CHY = Cherry  
CCH = Character Cherry  
MPL = Maple

Door Material Options:  
CMP = Character Maple  
OAK = Oak  
HKY = Hickory

Drawer Front Options:  
SDF = Slab Drawer Front  
CDF = Classic Drawer Front  
HGDF = Horizontal Grain Drawer Front

Door Material Options:  
CHY = Cherry  
CCH = Character Cherry  
MPL = Maple

Door Material Options:  
CMP = Character Maple  
OAK = Oak  
HKY = Hickory



# Wood Door Collection



**Messina**  
Cherry Saffron  
CDF Standard  
CHY•MPL•OAK•HKY



**Milan**  
Cherry Shale  
SDF Standard  
CHY•MPL•OAK



**Millbrook Arch**  
Oak Light  
SDF Standard  
CHY•MPL•OAK

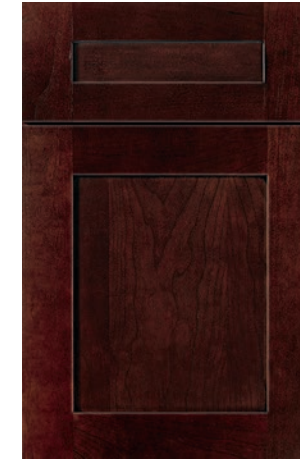


**Millbrook Arch**  
Cherry Caramel  
CDF Option  
CHY•MPL•OAK



**Millbrook Square**  
Oak Light  
SDF Standard  
CHY•MPL•OAK

# Wood Door Collection



**Prairie**  
Cherry Sienna Charcoal  
CDF Option  
CHY•MPL•OAK•HKY



**Richmond**  
Maple Crème  
SDF Option  
CHY•MPL•OAK•HKY



**Richmond**  
Maple Hazelnut  
CDF Standard  
CHY•MPL•OAK•HKY



**Sandia**  
Cherry Medium  
SDF Standard  
CHY•MPL•OAK•HKY



**Sandia**  
Maple Natural Slate  
CDF Option  
CHY•MPL•OAK•HKY



**Millbrook Square**  
Cherry Saffron  
CDF Option  
CHY•MPL•OAK



**Modesto**  
Maple Honey Java  
SDF Option  
CHY•MPL•OAK•HKY



**Modesto**  
Maple Blush Java  
SDF Standard  
CHY•MPL•OAK•HKY



**Monterey**  
Maple Divinity  
SDF Option  
CHY•MPL



**Monterey**  
Maple Drift  
CDF Standard  
CHY•MPL



**Savannah**  
Oak Light  
CDF Standard  
CHY•MPL•OAK



**Seville Arch**  
Maple Bleu  
SDF Standard  
CHY•CCH•MPL•CMP•OAK•HKY



**Seville Arch**  
Character Cherry Saffron  
CDF Option  
CHY•CCH•MPL•CMP•OAK•HKY



**Seville Square**  
Maple Evergreen Java,  
Olde World, SDF Standard  
CHY•CCH•MPL•CMP•OAK•HKY



**Seville Square**  
Oak Hazelnut  
CDF Option  
CHY•CCH•MPL•CMP•OAK•HKY



**Napa**  
Cherry Sienna  
SDF Option  
CHY•MPL



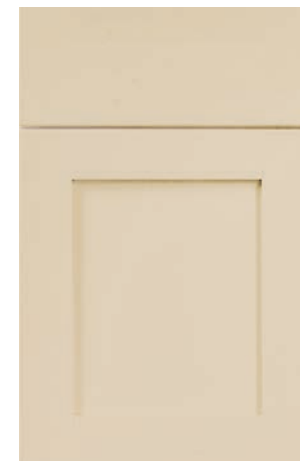
**Napa**  
Maple Light  
CDF Standard  
CHY•MPL



**New Haven**  
Oak Dark  
SDF Standard  
CHY•MPL•OAK•HKY



**New Haven**  
Maple Bleu Java  
CDF Option  
CHY•MPL•OAK•HKY



**Prairie**  
Maple Sandstone  
SDF Standard  
CHY•MPL•OAK•HKY



**Sonoma**  
Maple Oatmeal  
SDF Option  
CHY•MPL



**Sonoma**  
Maple Willow Slate  
CDF Standard  
CHY•MPL



**Sydney**  
Maple Dove Java, Vintage  
CDF Standard  
CHY•MPL



**Urban**  
Cherry Saffron  
SDF Standard  
CHY•MPL•OAK



**Venice**  
Cherry Blush  
SDF Option  
CHY•MPL

Drawer Front Options:  
SDF = Slab Drawer Front  
CDF = Classic Drawer Front  
HGDF = Horizontal Grain Drawer Front

Door Material Options:  
CHY = Cherry  
CCH = Character Cherry  
MPL = Maple

Door Material Options:  
CMP = Character Maple  
OAK = Oak  
HKY = Hickory

Drawer Front Options:  
SDF = Slab Drawer Front  
CDF = Classic Drawer Front  
HGDF = Horizontal Grain Drawer Front

Door Material Options:  
CHY = Cherry  
CCH = Character Cherry  
MPL = Maple

Door Material Options:  
CMP = Character Maple  
OAK = Oak  
HKY = Hickory



# Wood Door Collection



**Venice**  
Maple Honey Java  
CDF Standard  
CHY•MPL



**Vienna**  
Maple Caramel  
SDF Option  
CHY•MPL•OAK•HKY



**Vienna**  
Maple Cranberry  
CDF Standard  
CHY•MPL•OAK•HKY



**Wellington**  
Maple Oyster White  
SDF Option  
CHY•MPL•OAK•HKY



**Wellington**  
Cherry Saffron  
CDF Standard  
CHY•MPL•OAK•HKY



**Winslow**  
Oak Light Java  
SDF Option  
CHY•MPL•OAK•HKY



**Winslow**  
Maple Divinity Java  
CDF Standard  
CHY•MPL•OAK•HKY

Drawer Front Options:  
SDF = Slab Drawer Front  
CDF = Classic Drawer Front  
HGDF = Horizontal Grain Drawer Front

Door Material Options:  
CHY = Cherry  
CCH = Character Cherry  
MPL = Maple  
CMP = Character Maple  
OAK = Oak  
HKY = Hickory



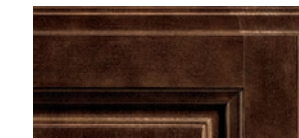
Drift



Gauntlet



Saddle



Sienna



Blush



Suede



Espresso



Garnet



Shadow

## Stains with Glazes



Natural Slate



Natural Java



Saffron Slate



Saffron Java



Light Slate



Light Charcoal



Ginger Java



Ginger Charcoal



Nutmeg Java



Caramel Java



Cocoa Java



Sable Charcoal



Dark Charcoal



Autumn Spice Charcoal



Shale Granite



Shale Mocha



Drift Pewter



Drift Slate



Drift Java



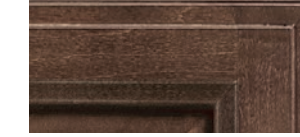
Gauntlet Charcoal



Gauntlet Java



Saddle Charcoal



Saddle Java



Sienna Charcoal



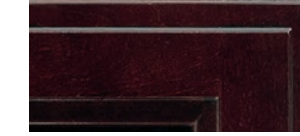
Blush Charcoal



Blush Java



Suede Charcoal



Garnet Java



Garnet Charcoal



Shadow Pewter



Shadow Charcoal



Evergreen Java

## Cherry and Character Cherry Finishes

### Stains



Natural



Saffron



Light



Ginger



Medium



Caramel



Dark



Sable



Autumn Spice



Shale

All Cherry and Character Cherry door styles are available in color selections which present unique choices for you. This color palette is created with stained finishes, many of which can be enhanced with a glaze highlight. Finish Techniques can also be applied to create a treasured look.

## Finish Techniques

The Finish Techniques may not be displayed in wood species on these pages.



Vintage



Antique



Olde World



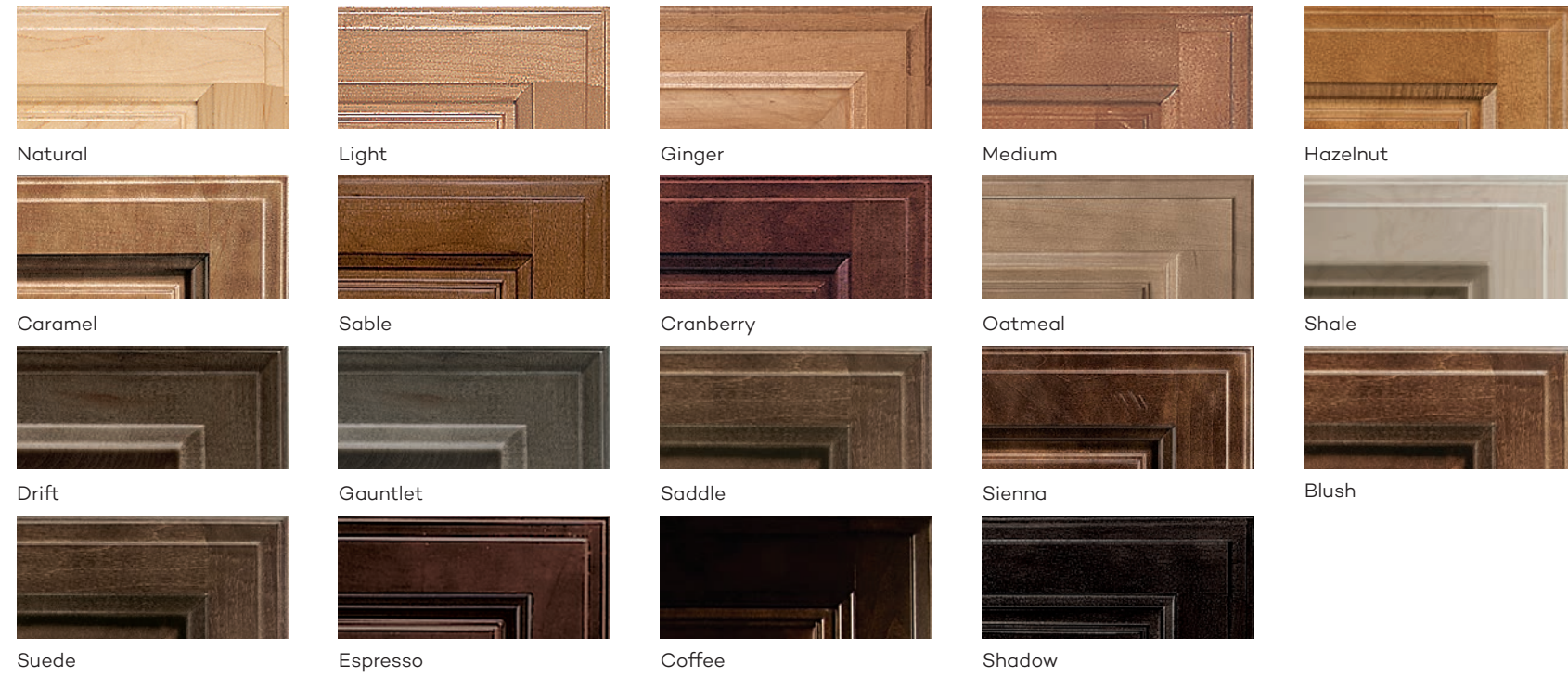
Heirloom



# Maple and Character Maple Finishes

All Maple and Character Maple door styles are available in color selections which present unique choices for you. This color palette is created with both stained and painted finishes, many of which can be enhanced with a glaze highlight and Finish Techniques.

## Stains



## Stains with Glazes



## Paints



## Paints with Glazes



## ColorInspire

ColorInspire offers a broad selection of colors from the extensive paint programs of Sherwin Williams and Benjamin Moore. Wellborn Cabinet, Inc. also offers glazing and finish technique options for even more uniqueness. We invite you to be yourself, be creative and be inspired. Available on Maple.

## Finish Techniques

The Finish Techniques may not be displayed in wood species on these pages.





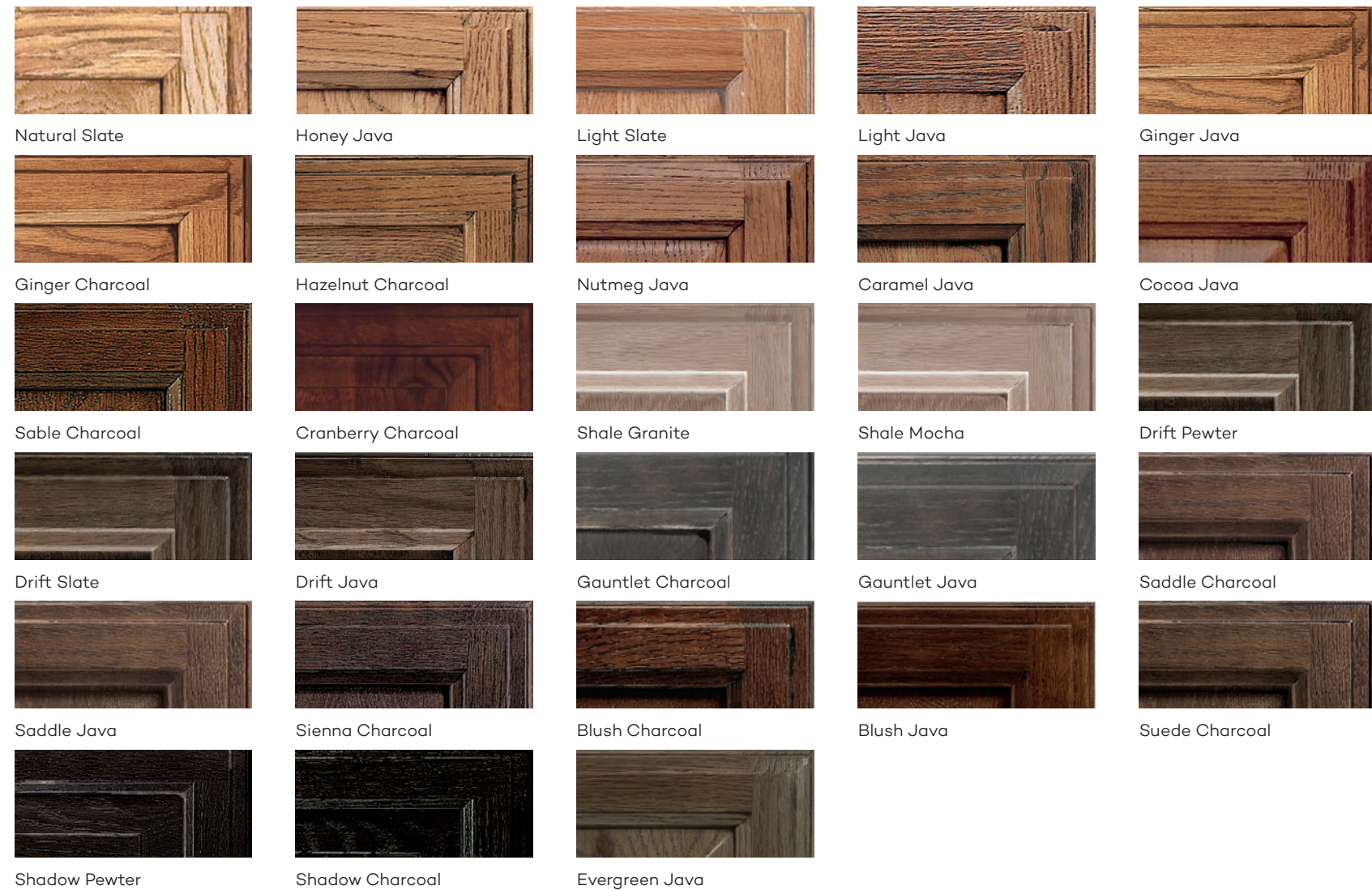
# Oak Finishes

Wellborn's color palette of stains and paints transforms the beautiful grains of Oak. This color palette is created with both stained and painted finishes, many of which can be enhanced with a glaze highlight and Finish Techniques.

## Stains



## Stains with Glazes



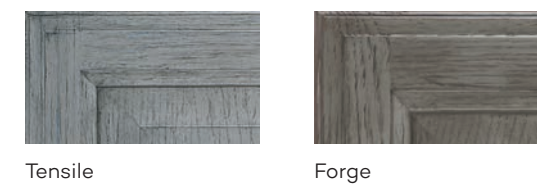
## Paints



## Paints with Glazes



## Nature Collection Paints



## Finish Techniques

The Finish Techniques may not be displayed in wood species on these pages.

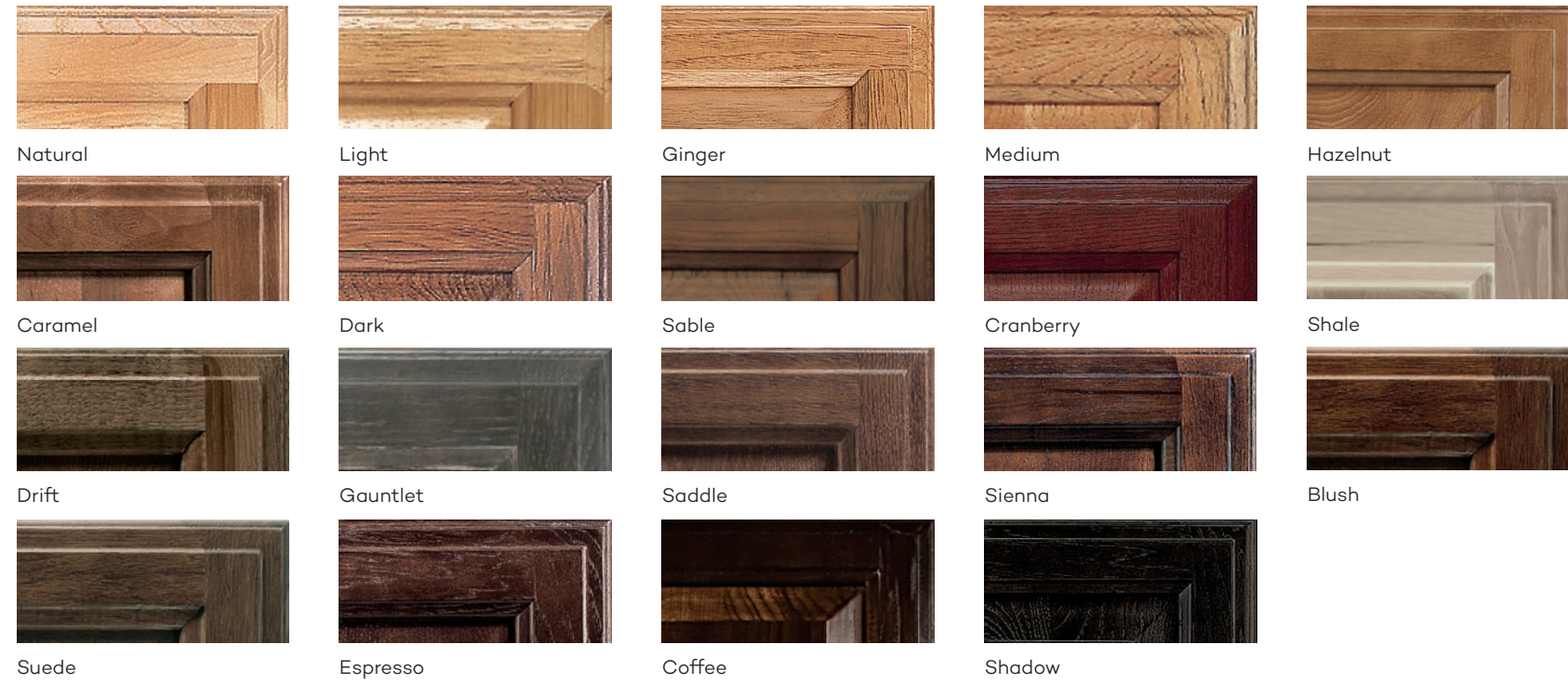




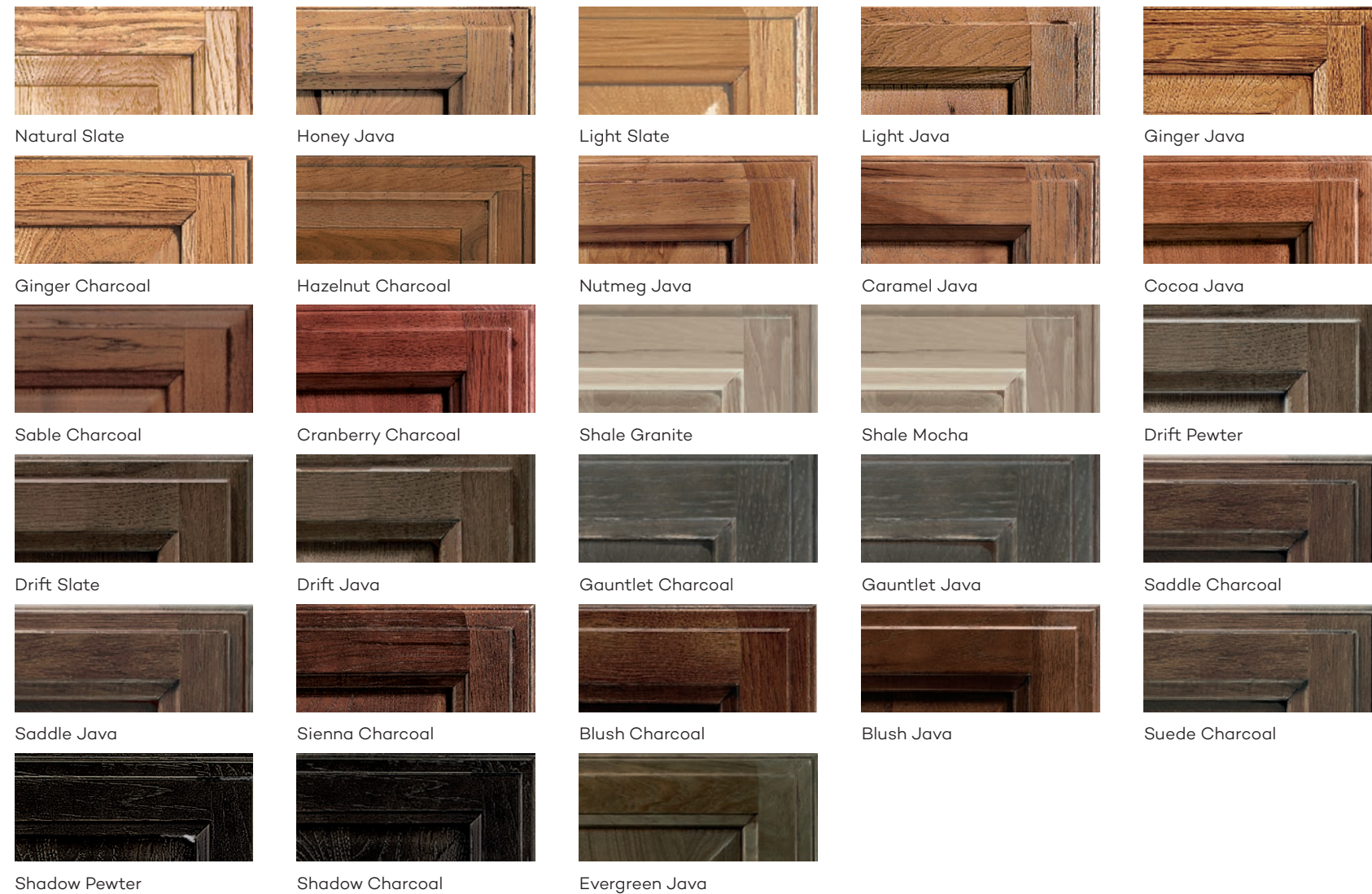
# Hickory Finishes

Wellborn offers a color palette of stains and painted finishes in Hickory that complements many design styles. Many of the stains and painted finishes can be enhanced with a glaze highlight and Finish Techniques.

## Stains



## Stains with Glazes



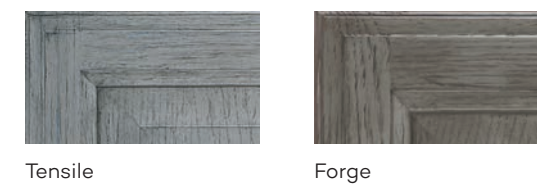
## Paints



## Paints with Glazes



## Nature Collection Paints



## Finish Techniques

The Finish Techniques may not be displayed in wood species on these pages.





# Finish Techniques



## Vintage

Time Worn Appearance

- Rub Through
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Available on Stains and Stains with Glazes on Cherry and Character Cherry



## Heirloom

Family Heritage

- Burnishing
- Small Dents
- Worm Holes
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Available on Stains and Stains with Glazes on Cherry and Character Cherry



## Antique

Aged With Care

- Burnishing
- Rub Through
- Small Dents
- Worm Holes
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Available on Stains and Stains with Glazes on Cherry and Character Cherry



## Olde World

Artisan Finish

- Burnishing
- Rub Through
- Worm Holes
- Dry Brush Glazing
- Carved Edges
- Small to Medium Dents
- Rasping
- Glaze Required for Maple, Character Maple, Oak and Hickory
- Available on Stains and Stains with Glazes on Cherry and Character Cherry



## Brush Finish

Hint of Brush Stroke

- Hand applied glaze in a subtle brush stroke overlaying the paint providing a depth to the finish not seen with standard glazing
- Available on Maple
- Brush glaze color is Fawn, a very light tan color
- Available on Bright White, Crème, Divinity, Glacier, Oyster White, Pebble, and Sandstone Paints on Maple
- Not available with any other glaze or Finish Technique



# Finishes

Your life in color.

## ColorInspire (MDF)

### Discover Your Color Inspiration

ColorInspire offers a broad selection of colors from the extensive paint programs of Sherwin Williams and Benjamin Moore. Wellborn Cabinet, Inc. also offers glazing and finish technique options for even more uniqueness. We invite you to be yourself, be creative and be inspired.



 **Alto**  
MDF Door Collection  
ColorInspire, Surf Green SW 6473



# Medium Density Fiberboard (MDF) Door Collection



**Alto**  
Divinity  
SDF Standard  
MDF

**Belmont**  
Crème  
SDF Option  
MDF

**Belmont**  
Dove Pewter  
CDF Standard  
MDF

**Bishop**  
Willow  
SDF Standard  
MDF

**Bishop**  
Pebble  
CDF Option  
MDF



**Camden Arch**  
Glacier  
SDF Standard  
MDF

**Camden Arch**  
Sandstone  
CDF Option  
MDF

**Camden Square**  
Glacier Java  
SDF Standard  
MDF

**Camden Square**  
Dove Slate  
CDF Option  
MDF

**Hancock**  
Willow  
SDF Standard  
MDF



**Hancock**  
Dove  
CDF Option  
MDF

**Hartford**  
Pebble Java  
SDF Option  
MDF

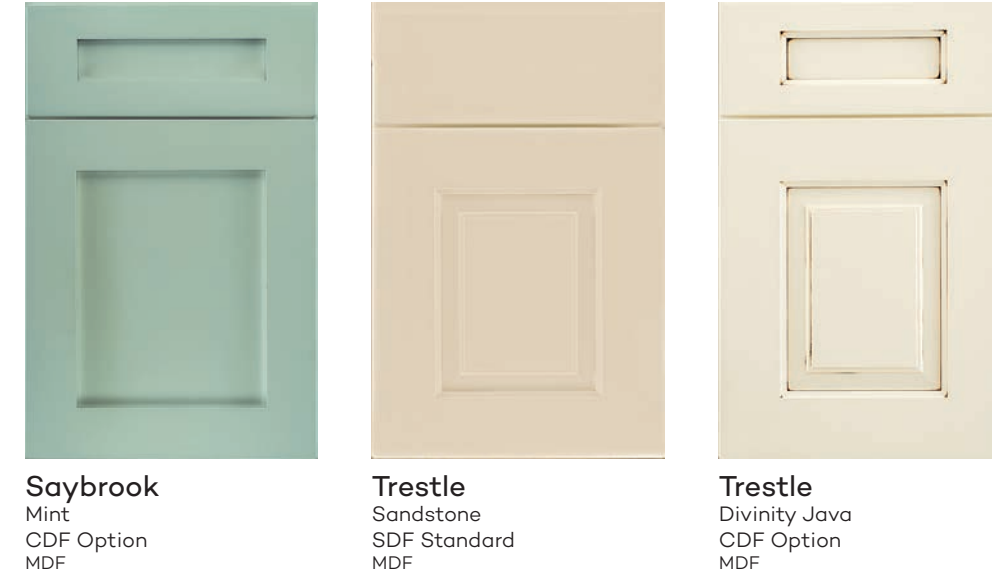
**Hartford**  
Glacier  
CDF Standard  
MDF

**Lido**  
Dove  
SDF Standard  
MDF

**Saybrook**  
Gray Mist  
SDF Standard  
MDF

Drawer Front Options:  
SDF = Slab Drawer Front  
CDF = Classic Drawer Front

# Medium Density Fiberboard (MDF) Door Collection



**Saybrook**  
Mint  
CDF Option  
MDF

**Trestle**  
Sandstone  
SDF Standard  
MDF

**Trestle**  
Divinity Java  
CDF Option  
MDF

MDF is an acronym that stands for Medium Density Fiberboard. It is an engineered wood product made by breaking down wood and forming panels by applying high temperature, adhesives and pressure. MDF is a high quality option for painted cabinetry. MDF has very consistent surface properties which means paint will lay smoothly and create a great bond on flat surfaces without the characteristic properties that can show when natural woodgrains receive paint. MDF also has strong dimensional stability which makes it less susceptible to climate, coastal, or other atmospheric changes. Wellborn makes all MDF door styles from Super-Refined MDF2 to provide better quality from the start for your beautiful painted cabinetry.

## MDF Finishes Paints

Wellborn offers a variety of paints for you to choose from to add style to your Medium Density Fiberboard door.



Bright White, Oyster White, Glacier, Divinity, Crème, Sandstone, Pebble, Gray Mist, Dove, Mink Gray, Willow, Aqua, Bleu, Mint, Olive, Onyx

## Paints with Glazes



Bright White Java, Oyster White Granite, Oyster White Java, Glacier Pewter, Glacier Java, Divinity Java, Crème Slate, Crème Mocha, Sandstone Pewter, Sandstone Slate, Pebble Pewter, Pebble Java, Gray Mist Granite, Gray Mist Java, Dove Pewter, Dove Slate, Dove Java, Mink Gray Granite, Mink Gray Java, Willow Slate, Willow Java, Aqua Granite, Aqua Java, Bleu Java, Mint Granite, Mint Java, Olive Pewter, Olive Mocha



# Decorative Laminate Veneer Door Collections

Our Decorative Laminate Veneer doors include the Brilliant and Regal Door Collections.



 **Midtown**  
Brilliant Door Collection  
Matte Ebony

# Brilliant Door Collection



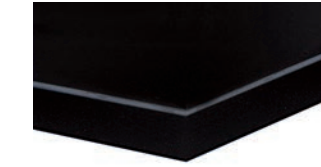
**Midtown**  
Vertical  
Dusk  
SDF Standard



**Soho**  
Horizontal  
Olivá  
HGDF Standard

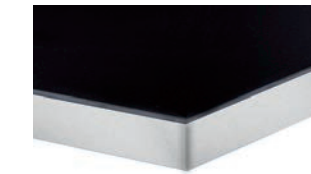
# Edge Banding

Standard

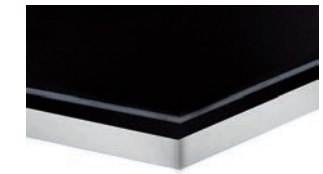


Matching Edge

Options



Aluminum Finish Edge



Accent Edge

◆ Available on these colors

# Designer Laminate Colors

Our Designer Laminate Colors include both Solid and Specialty Colors.

† Door style will be Midtown

## Solid Colors



**Matte Super White †**  
Acrylic



**High Gloss Super White †◆**  
Acrylic



**High Gloss Moonlight †◆**  
Acrylic



**Matte Stone †**  
Acrylic



**High Gloss Cinder †**  
Acrylic



**Matte Ebony †**  
Acrylic

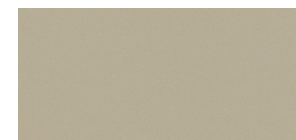


**High Gloss Ebony †◆**  
Acrylic

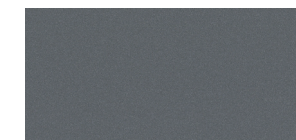


**High Gloss Poppy Red †**  
Acrylic

## Specialty Colors



**High Gloss Gold †**  
Acrylic



**High Gloss Stardust †◆**  
Acrylic



**Bronzed Leather †◆**  
High Gloss Melamine



**Olivá**  
High Gloss Melamine  
Horizontal



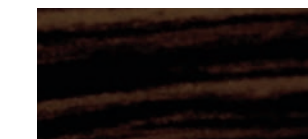
**Olivá**  
High Gloss Melamine  
Vertical



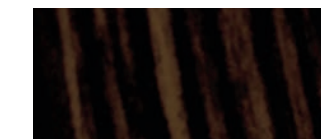
**Dusk ◆**  
High Gloss Melamine  
Horizontal



**Dusk ◆**  
High Gloss Melamine  
Vertical



**Sepia**  
High Gloss Melamine  
Horizontal



**Sepia**  
High Gloss Melamine  
Vertical

Drawer Front Options:  
SDF = Slab Drawer Front  
HGDF = Horizontal Grain Drawer Front



# Regal Door Collection

Our Regal Door Collection includes both Heavy Textured and Embossed Melamine Colors.



**Arcadia**  
Vertical  
Husk Alder  
SDF Standard



**Bel-Air**  
Horizontal  
Cinder Alder  
HGDF Standard



**Morristown**  
Shaker  
Platinum Alder  
SDF Standard



**Morristown**  
Shaker  
Putty Oak  
CDF Option

## Heavy Textured Melamine Colors



**Snow Oak**  
Horizontal



**Snow Oak**  
Vertical



**Cotton Pine**  
Horizontal



**Cotton Pine**  
Vertical



**Barnwood Oak**  
Horizontal



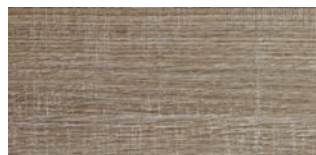
**Barnwood Oak**  
Vertical



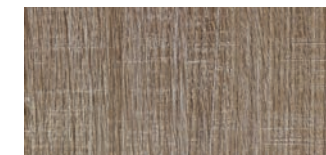
**Zinc Oak**  
Horizontal



**Zinc Oak**  
Vertical



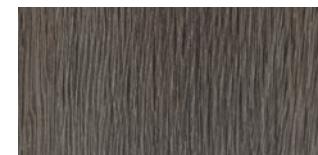
**Putty Oak**  
Horizontal



**Putty Oak**  
Vertical



**Smoke Oak**  
Horizontal



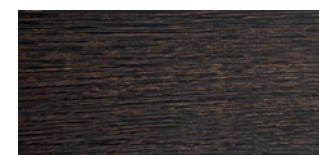
**Smoke Oak**  
Vertical



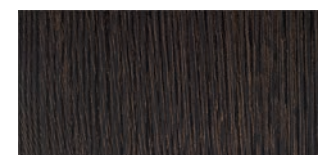
**Bark Maple**  
Horizontal



**Bark Maple**  
Vertical



**Caviar Oak**  
Horizontal



**Caviar Oak**  
Vertical

## Embossed Melamine Colors



**Tusk Alder**  
Horizontal



**Tusk Alder**  
Vertical



**Biscotti Cherry**  
Horizontal



**Biscotti Cherry**  
Vertical



**Platinum Alder**  
Horizontal



**Platinum Alder**  
Vertical



**Husk Alder**  
Horizontal



**Husk Alder**  
Vertical



**Cinder Alder**  
Horizontal



**Cinder Alder**  
Vertical



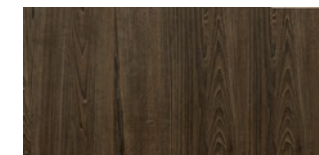
**Terra Oak**  
Horizontal



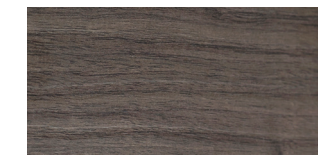
**Terra Oak**  
Vertical



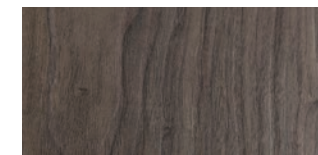
**Sorrel Alder**  
Horizontal



**Sorrel Alder**  
Vertical



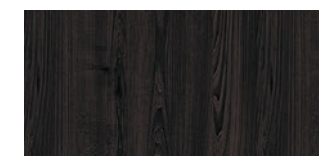
**Smokey Walnut**  
Horizontal



**Smokey Walnut**  
Vertical



**Chicory Alder\***  
Horizontal



**Chicory Alder\***  
Vertical

Drawer Front Options:  
SDF = Slab Drawer Front  
CDF = Classic Drawer Front  
HGDF = Horizontal Grain Drawer Front

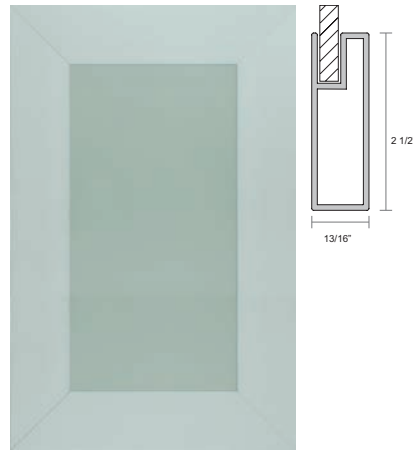


\* Not Available in Morristown

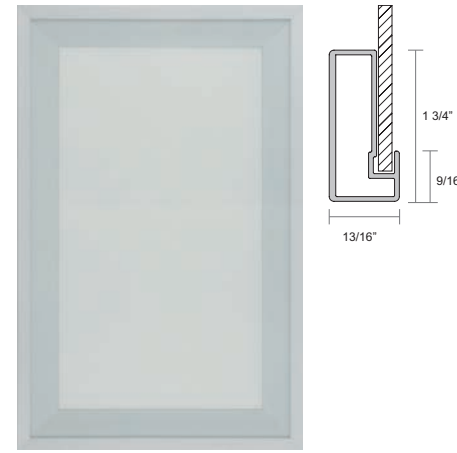


# Metal Door Collection

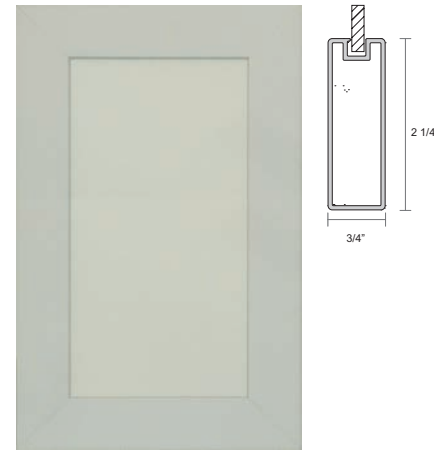
These metal door frames can be combined with many of the insert options available, allowing you to create boundless cabinetry styles. Serenity and Vista profiles are exclusively available with Mirror or tempered Backpainted Glass, creating stunning cabinetry that will intrigue everyone.



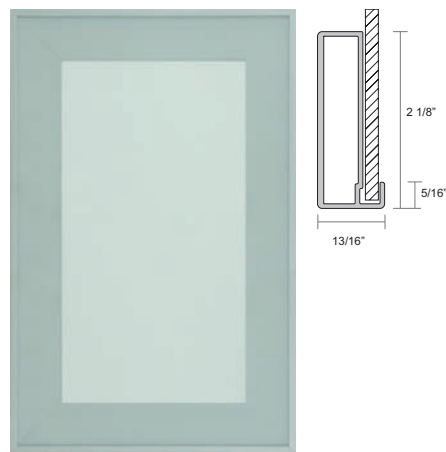
Aurora



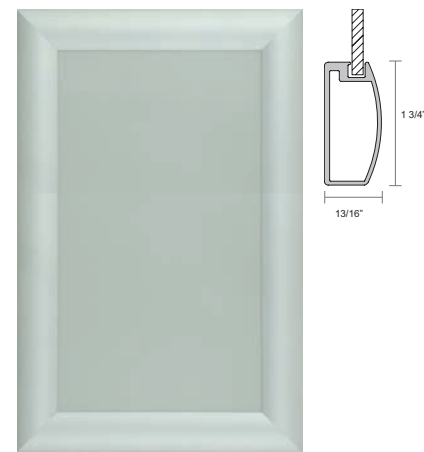
Fresno



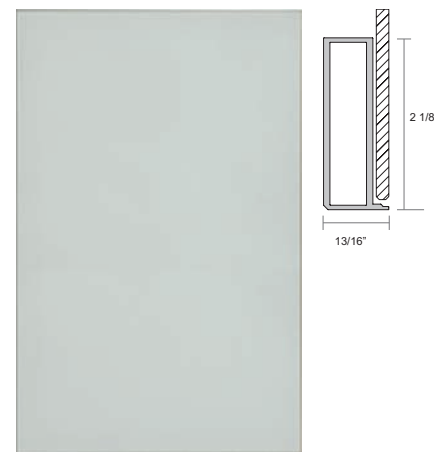
Lynton



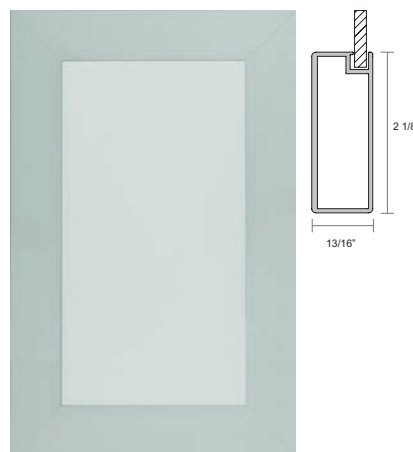
Marsala



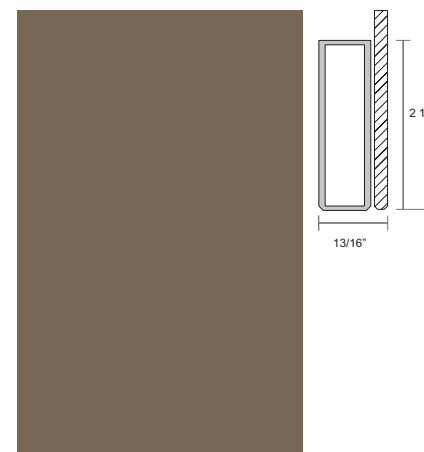
Riviera



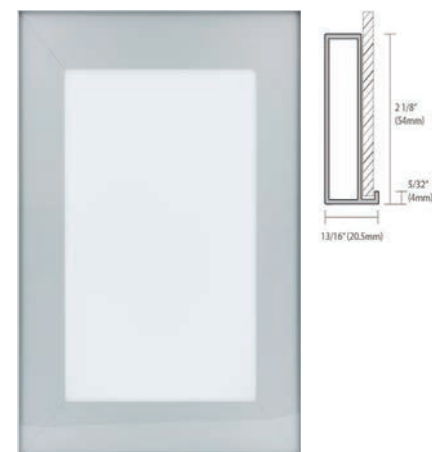
Serenity



Sterling



Vista



Naples

## Profile Finishes

Our metal doors in dazzling colors provide the perfect palette for creating a beautiful accent in any room.

### Anodized Aluminum



Natural Aluminum

Brushed Stainless

### Specialty Anodized



Brushed Black

Chrome

Onyx

Arctic Silver

## Specialty Anodized



Copper

Luxe Bronze

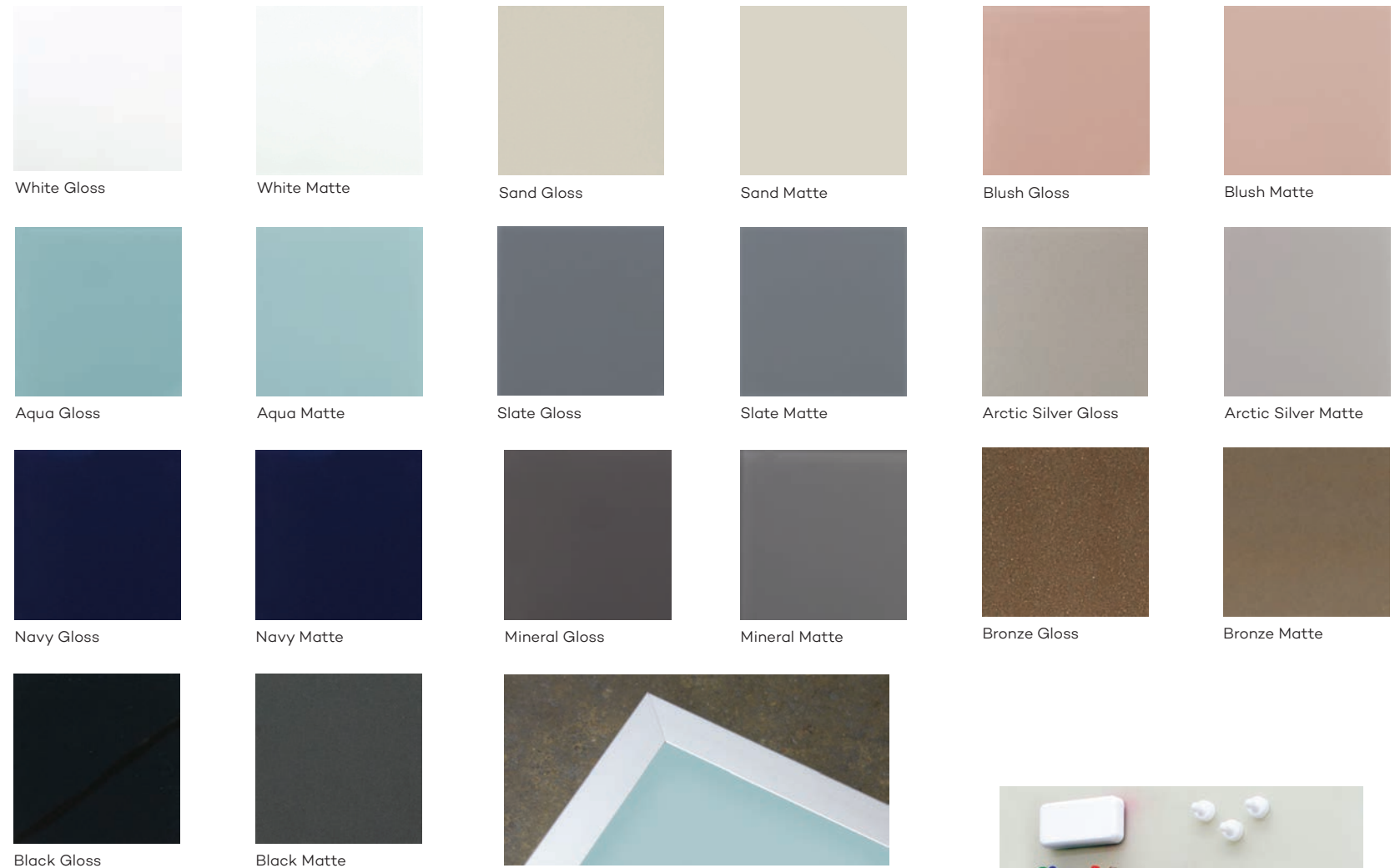
Modern Brass

Gold

Graphite

## Backpainted Glass Insert Options

Create your own distinctly glamorous kitchen or bath cabinetry when you combine our beautiful tempered Backpainted Glass inserts and metal doors.



White Gloss

White Matte

Sand Gloss

Sand Matte

Blush Gloss

Blush Matte

Aqua Gloss

Aqua Matte

Slate Gloss

Slate Matte

Arctic Silver Gloss

Arctic Silver Matte

Navy Gloss

Navy Matte

Mineral Gloss

Mineral Matte

Bronze Gloss

Bronze Matte

Black Gloss

Black Matte

## Writeable and Magnetic Backpainted Glass

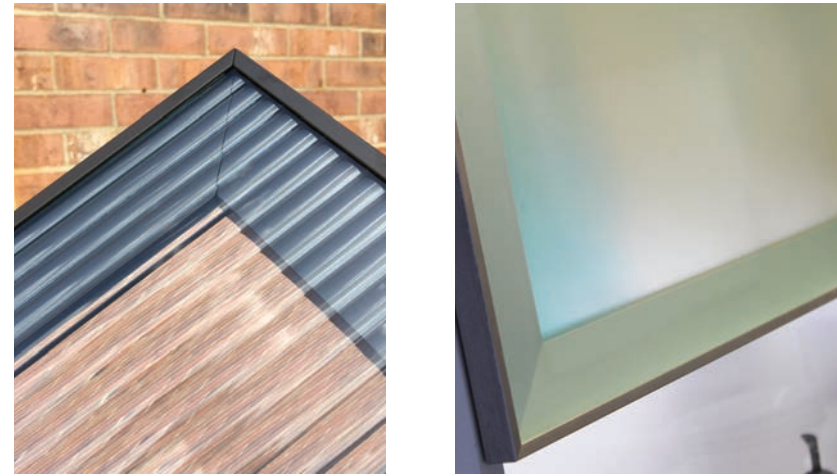
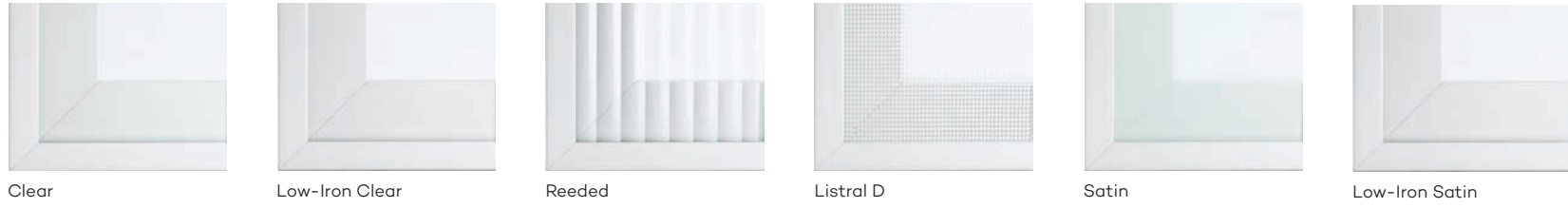
Writeable and Magnetic tempered Backpainted Glass inserts for metal doors add a new level of functionality to this beautiful cabinetry style. All Backpainted Glass Insert colors are available for both writeable and magnetic inserts.





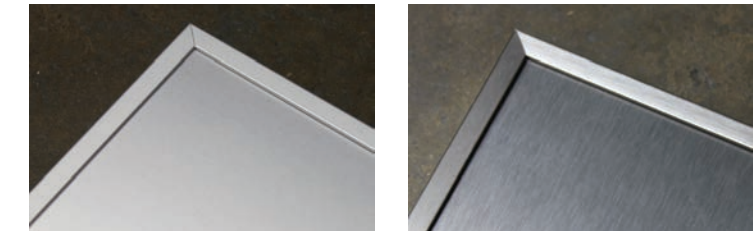
## Standard Glass Insert Options

Standard Glass inserts offer varying levels of opacity and unique textural aspects that when paired with many of our metal doors create stunningly beautiful cabinetry.



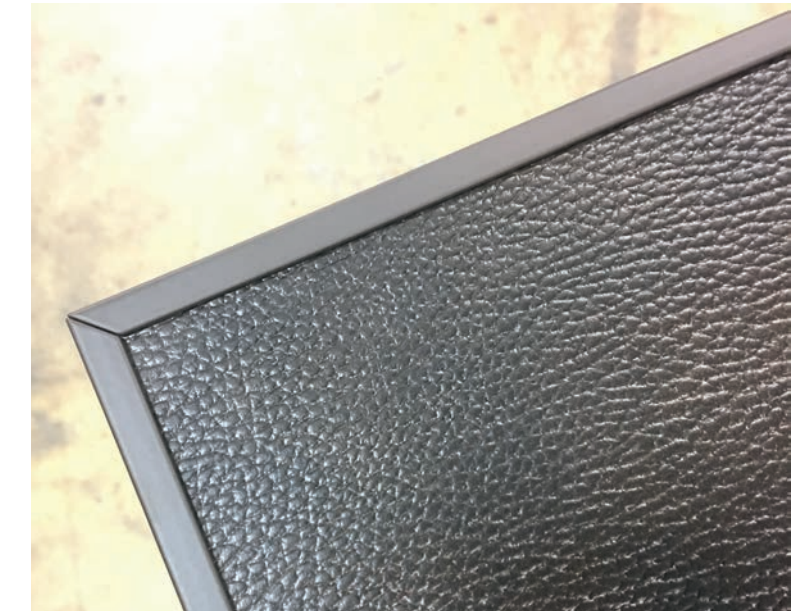
## Metallic Insert Options

Create beautiful gleaming metallic cabinets by combining these stunning inserts with our metal doors.



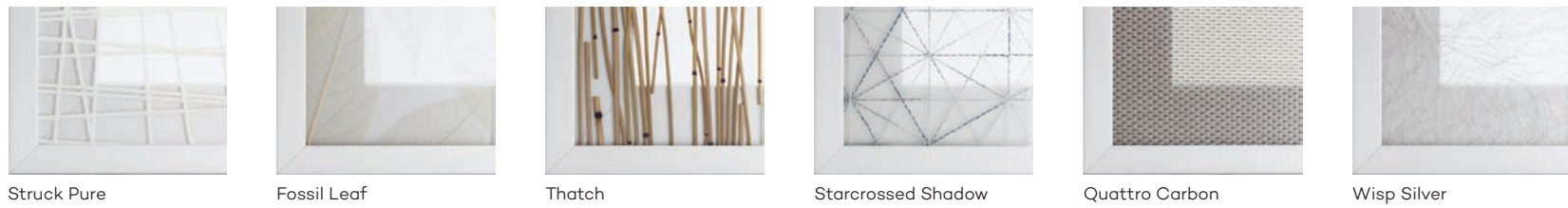
## dECOLeather® Inserts

Nothing says luxury and authority like leather. Combining dECOLeather® inserts with metal doors creates a decidedly distinctive cabinetry selection.



## 3form Architectural Resin Insert Options

Architectural Resin inserts allow you to choose the perfect detail for your cabinetry, creating style that is uniquely your own.







## Decorative Glass Doors

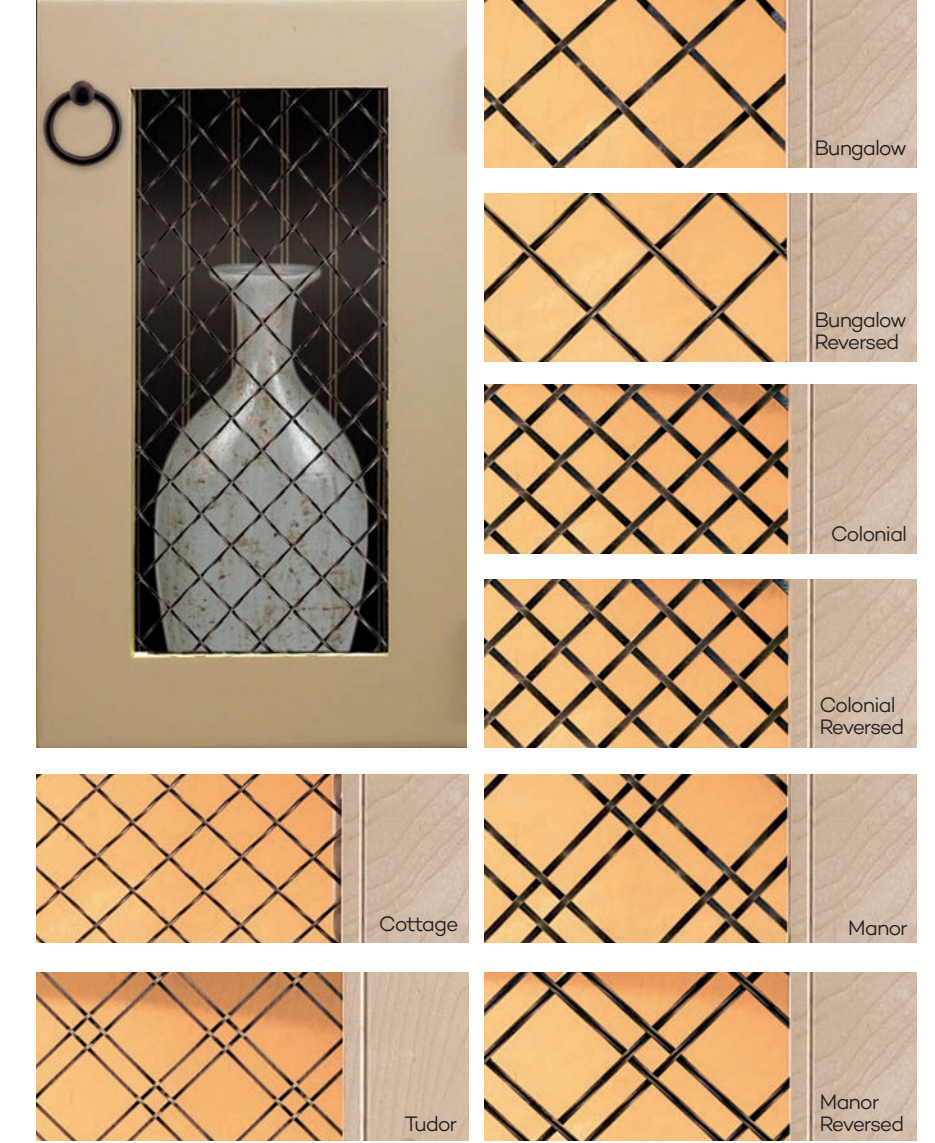


## Mullions

## Decorative Glass



## Wire Mesh



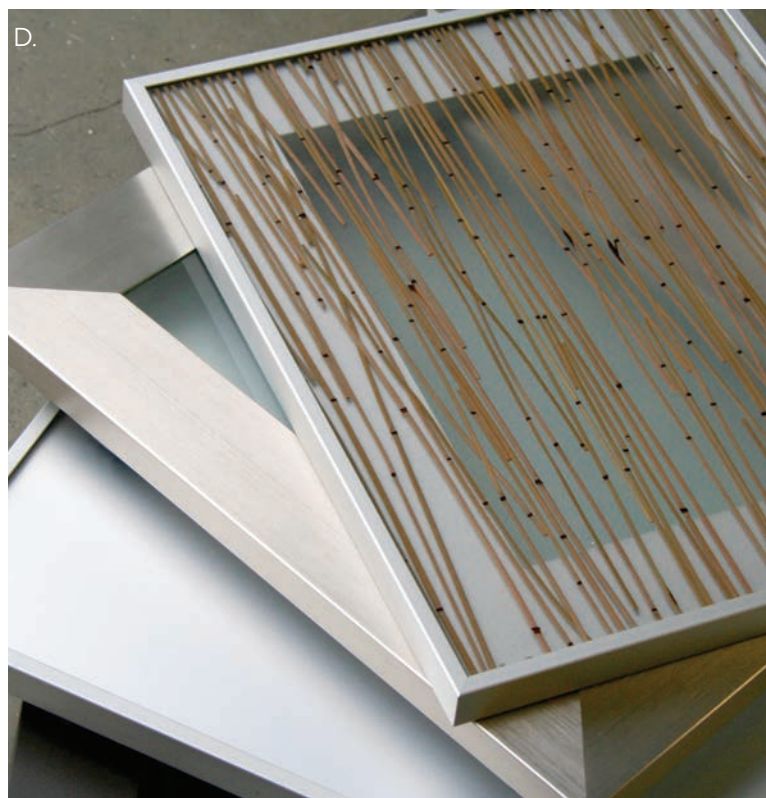


Decorative Doors, Glass, Metal and Wood





# Decorative Doors, Glass, Metal and Wood



- A. Reeded Glass
- B. Mocha Matte Writeable/Magnetic Backpainted Glass
- C. Mirror Glass
- D. Top to Bottom: Thatch Architectural Resin, Satin Glass, White Matte Insert
- E. Satin Glass
- F. Clear Water Decorative Glass
- G. Satin Glass
- H. White Matte Writeable/Magnetic Backpainted Glass
- I. Satin Glass
- J. Satin Glass with Wire Mesh
- K. Mirror Glass





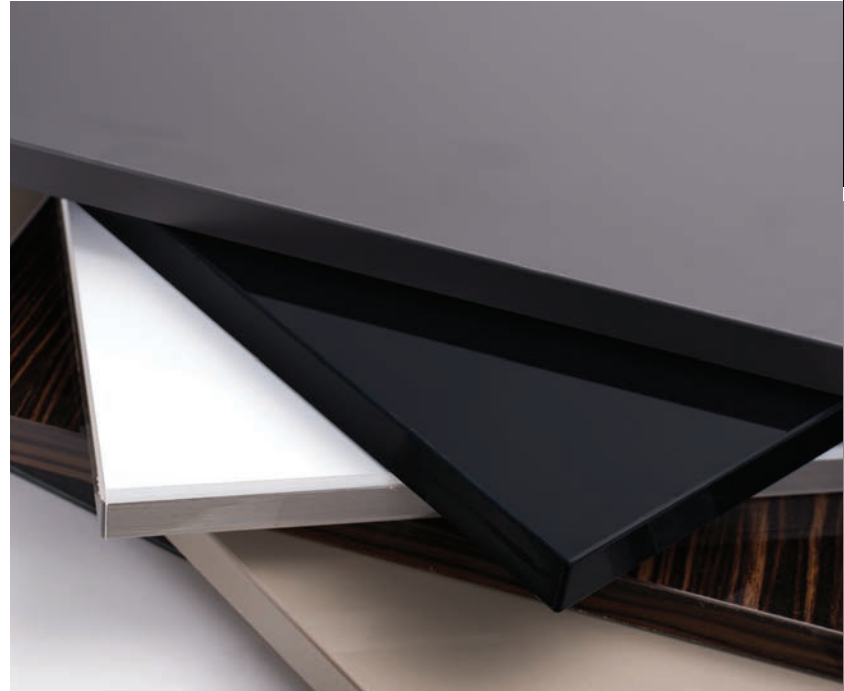
## Handcrafted Quality

Aspire Cabinetry is full access frameless cabinetry and by design inevitably offers more storage space which is one of the main contributing factors to its growing popularity, along with the sleek, clean minimalistic design that it reflects. With an innovative and leading edge door style selection, designs can be created from a traditional to transitional and contemporary appeal. Also, Aspire includes the time-tested craftsmanship that has made our cabinetry's quality stand out from the rest. The quality work of loyal employees who care has been passed down from generation to generation.

In the Aspire Wood Door Collection, we hand select the finest hardwoods and personally make the door for your kitchen. Hand sanding of the doors and drawers, along with hand rubbed finishes, combined with today's technology, provide a quality product for your home.

The Medium Density Fiberboard Door Collection provides a door material that is perfect for paints. And with all the beautiful paint selections, there is bound to be one just perfect for your home. Wellborn makes all MDF door styles from Super-Refined MDF2 to provide better quality from the start for your beautiful painted cabinetry.

The Decorative Laminate Veneer Door Collection is filled with many color choices in door materials of Embossed Melamine, Heavy Textured Melamine, Acrylics, Matte and High Gloss Laminates, Metal and more, making Aspire a great value in the marketplace today. Our doors have 1mm edge banding and the materials are thermofused for the highest quality.





# Details Add Function

Wellborn's Smart Design offering includes a vast selection of interior accessories providing storage for every cabinet from the corner bases, under sinks, pots and pans and limitless flatware options. The touch to lift, light, open and close technology moves items with ease right where you need them. And we don't stop there — the You Draw It program lets you create your own personalized space. Function, Efficiency and Comfort... all are a must have in your dream kitchen and bath.

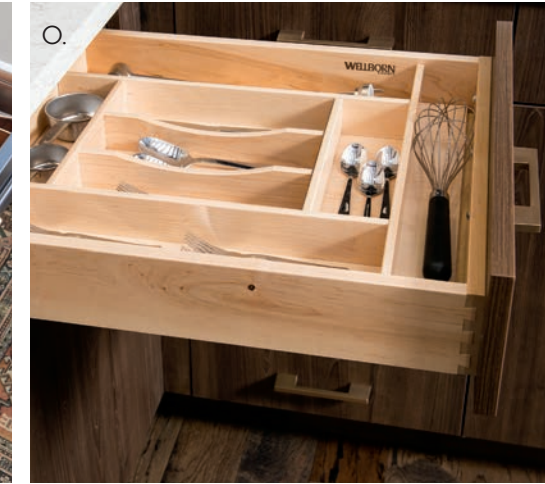
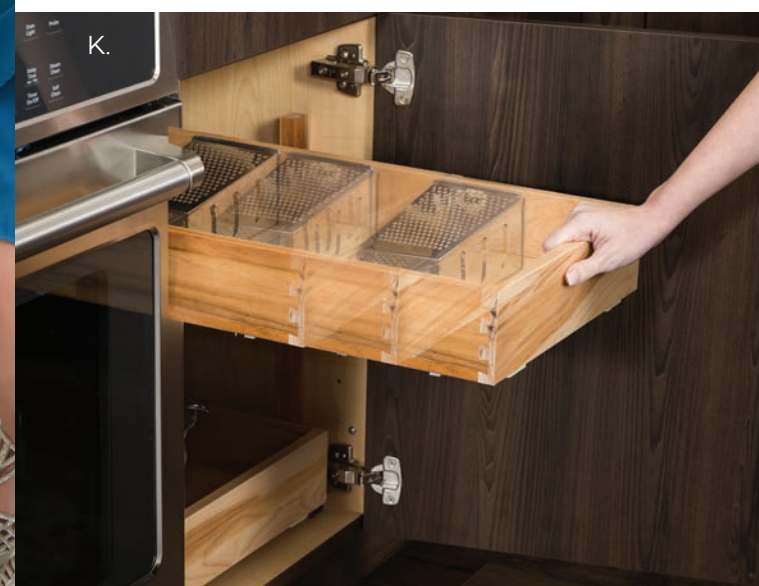


A. Puck Lighting  
B. Touch to Light Wall Top Hinge Cabinet  
C. Deep Drawer Storage Box Components  
D. Easy Access Dynamic Shelving  
E. Puck Lighting

F. Hide a Mixer Full Height Door Cabinet  
G. Metal Sliding Shelf  
H. Base Blind Corner Cabinet with Superior Corner Pullout  
I. Wastebasket Base Cabinet  
J. Deluxe Under Sink Caddy Pullout  
K. Easy Access Dynamic Shelving



# Details Add Function



- A. Cutlery Tray Kits
- B. Shallow Drawer Box Components
- C. Curved Knife Block
- D. Spice Rack Drawer
- E. Spice Rack Drawer
- F. Vanity Drawer with Acrylic Dividers
- G. Vanity Drawer with U-Drawers
- H. Drawer Cutlery Organizer with Wrap Holder and Knife Block Organizer
- I. Deep Drawer Vertical Plate Holder
- J. Deep Drawer Pegged Dish Organizer
- K. Sliding Shelves with Soft Close
- L. Drawer Cutlery Organizer with Wrap Holder and Glass Containers
- M. Drawer Cutlery Organizer
- N. Drawer Cutlery Organizer
- O. Silverware Tray
- P. Shallow Drawer Components



# Details Add Function



- A. Base Spice Rack Cabinet
- B. Wall Cabinet with Coplanar Doors
- C. Wall Peninsula Cabinet
- D. Wastebasket Cabinet
- E. You Draw It Butler's Pantry
- F. Touch to Open Wall Double Vertical Hinge Cabinet
- G. Superior Sliding Shelves with Soft Close
- H. Superior Wide and Narrow Utensil Inserts
- I. Superior Cross Dividers
- J. Superior Flatware Organizer
- K. Superior Plate Holders
- L. Superior Deep Drawer Divider with Adapter Plate
- M. Superior Deep Drawer Cross Rail with Connectors and Dividers
- N. Superior Deep Drawer Cross Rail with Connectors and Dividers
- O. Pull Out Towel Bar and Deluxe Under Sink Caddy
- P. Superior Spice Tray Inserts





# Details Add Function



- A. You Draw It Microwave Cabinet
- B. Base Cutlery Pullout Cabinet
- C. You Draw It Microwave Cabinet with Superior Metal Sliding Shelves
- D. Hidden Drawer with Superior Organizers
- E. You Draw It Utility Cabinet
- F. You Draw It Microwave Cabinet with Touch to Open Wall Double Vertical Hinge Cabinet
- G. Superior Flatware Organizer with Shallow Drawer Components
- H. Superior U-Drawer
- I. Superior Knife Holder
- J. Deluxe Under Sink Caddy Pullout
- K. Base Spice Rack Cabinet
- L. Wastebasket Base Cabinet
- M. Superior Deep Drawer with Spice Organizer
- N. Base Cutlery Pullout Cabinet
- O. Utility Cabinet with Pullout Pantry
- P. Wastebasket Base Cabinet
- Q. Island



# Details Add Function

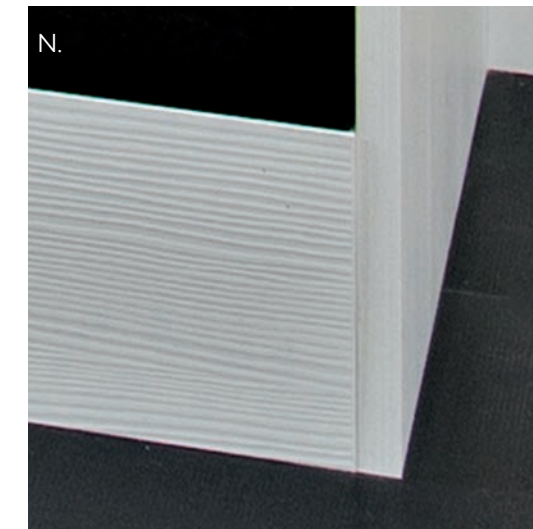
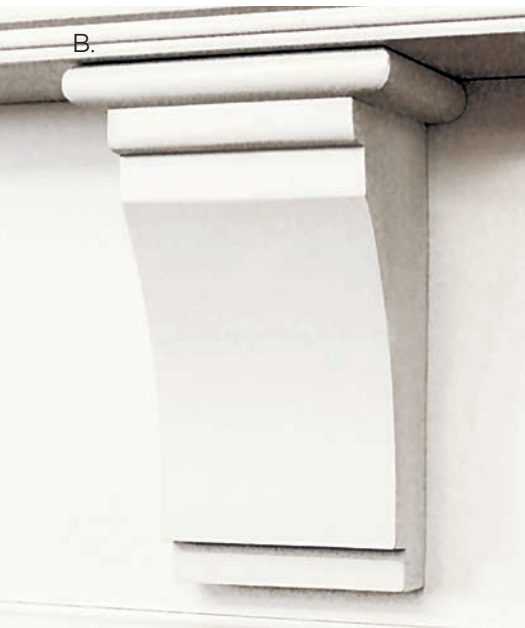


- A. Wall Cabinet with Lift Door and You Draw It Vanity Base Cabinet
- B. Fresno Metal Door with Brushed Stainless Finish and Mirror Glass
- C. You Draw It Vanity Cabinet
- D. Tiered Spice Storage Shelf
- E. Wall Cabinet with Lift Door
- F. Storage Cube Cabinet
- G. Pullout Vanity Storage
- H. Vanity Mirror with Pullouts
- I. Superior Sliding Shelf with Soft Close
- J. Superior Deep Drawer Divider with Adapter Plates
- K. Superior Wide and Narrow Organizers
- L. Just Right Vanity Wastebasket Cabinet
- M. Superior Deep Drawer Cross Rails with Connectors and Dividers
- N. Just Right Vanity Base Hamper Cabinet



# Mouldings and Embellishments

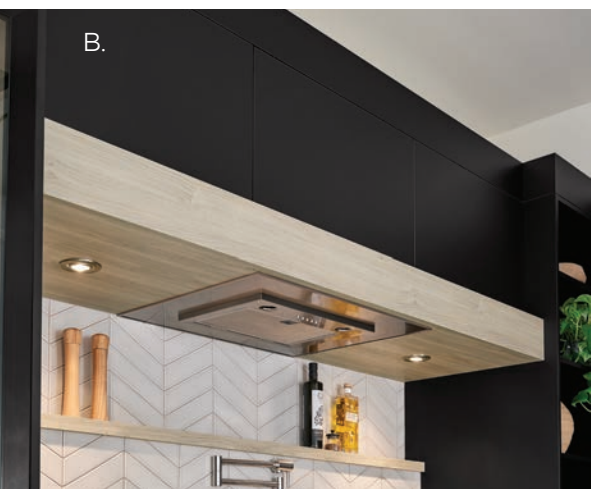
Treating the floor is another area of focus for full access design. With options like off the floor hanging wall cabinets to sleek aluminum legs, the design options just keep expanding.



- A. Large Flat Crown Moulding
- B. Cove Corbel
- C. Arch Valance
- D. Large Flat Crown Moulding
- E. Floating Shelves
- F. Wainscot Cap Moulding
- G. Large Shaker Crown Moulding and Large Step Cove Crown Moulding with Mounting Strip
- H. Large Flat Crown Moulding
- I. Base Toe Space Cover Matching
- J. Stainless Curved Foot
- K. Furniture Base Moulding with Wainscot Cap Moulding
- L. Large Flat Crown Moulding and Filler
- M. Aluminum Frame Base System by Element Designs
- N. Base Toe Space Cover Matching
- O. Wall Mount Vanity Two Drawer Base Cabinet
- P. Base Toe Space Cover Stainless



# Hoods, Islands and Wainscot



A. Designer Curved Contemporary Wood Hood  
 B. Custom Pilaster/Hood  
 C. Vent-A-Hood Wall Mount Range Hood  
 D. Rectangular Contemporary Wood Hood  
 E. Vent-A-Hood Wall Mount Range Hood  
 F. Angled Contemporary Wood Hood  
 G. Vent-A-Hood Wall Mount Hood  
 H. Beaded Chimney Wood Hood  
 I. You Draw It Open Shelving  
 J. Island

K. You Draw It Butcher Block with Electronic Height Adjustability  
 L. You Draw It Island with Chunky Shaker Table Legs  
 M. Island with Applied Doors and Fillers  
 N. Island with Applied Doors  
 O. Applied Doors  
 P. Island  
 Q. Wainscot Base and Wall Panels  
 R. Base Cabinet with Full Height Coplanar Doors



# Smart Design

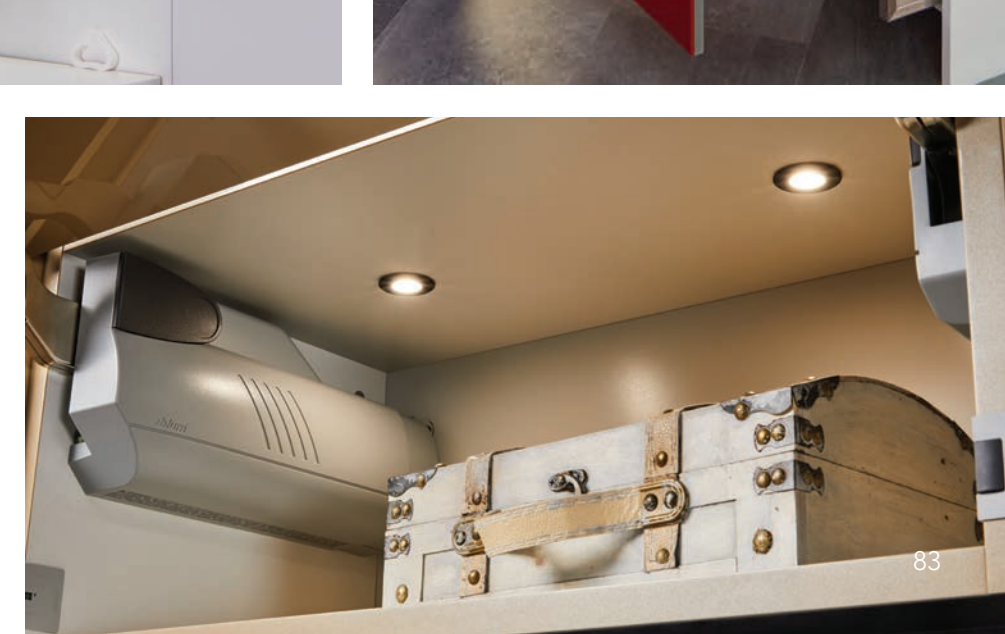
Touch to Lift, Touch to Light, Touch to Open, Touch to Close



- A. Wall Cabinet with Coplanar Doors
- B. Touch to Open Wall Double Vertical Hinge Cabinet
- C. Touch to Light Wall Top Hinge Cabinet
- D. Push to Open Wall Vertical Hinge Cabinet
- E. Push to Open Wall Vertical Hinge Cabinet
- F. Touch to Open Wastebasket Cabinet
- G. Touch to Open Drawer
- H. Touch to Open Hanging Wastebasket Cabinet
- I. Wood Dovetail Soft Close Drawer
- J. Push to Open Wall Cabinet
- K. Hat and Coat Hooks and Belt Rack Accessories
- L. Organizational Accessories
- M. Push to Open Superior Drawer

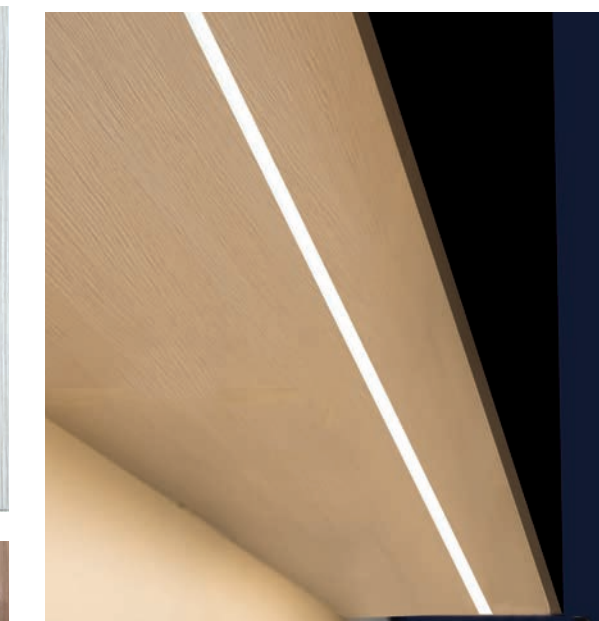


Illuminate Your Space





Illuminate Your Space





# You Draw It<sup>®</sup> PROGRAM

From concept to creation, customize your dream room with our "You Draw It" program. Talk to your designer about personalizing your kitchen today.



- A. Inverted Utility Cabinet with Superior Swingout
- B. You Draw It Cabinet with Hidden Lift Storage
- C. Island with Chunky Shaker Table Legs
- D. Refrigerator Door Panels
- E. Butler's Pantry with Pullouts, Sliding Shelves, 3 Drawer Base, Floating Shelves and Assorted Accessories
- F. Finished Interior on Modified Opening Height Utility
- G. Appliance Cutouts
- H. Pullout Pantry with Full Height Door
- I. Custom Cubbies with Puck Lights



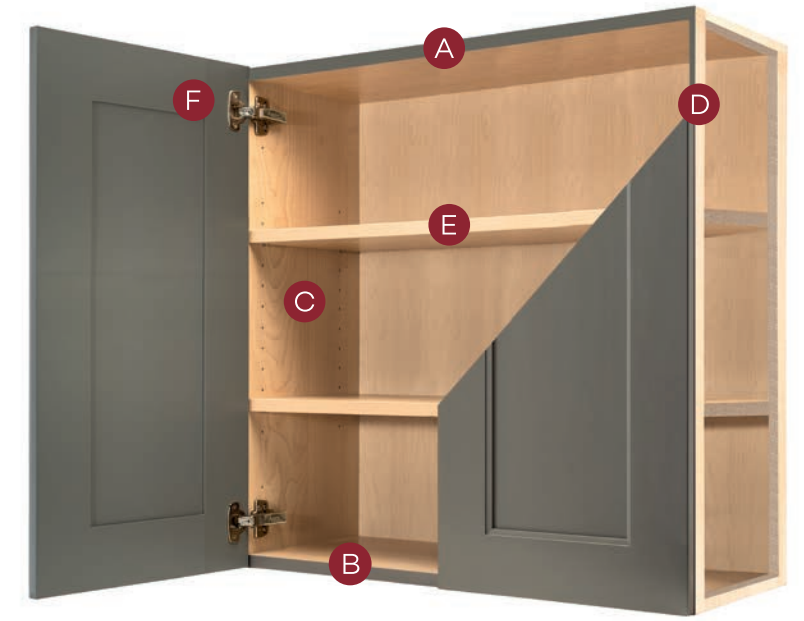
## Wood Door Collection Standard Cabinet Construction

- A** ¾" top panel is natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- B** ¾" bottom panel is natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- C** Natural maple laminated cabinet interior (interior color options are available)
- D** ¾" end panel is natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish (panel options are available)

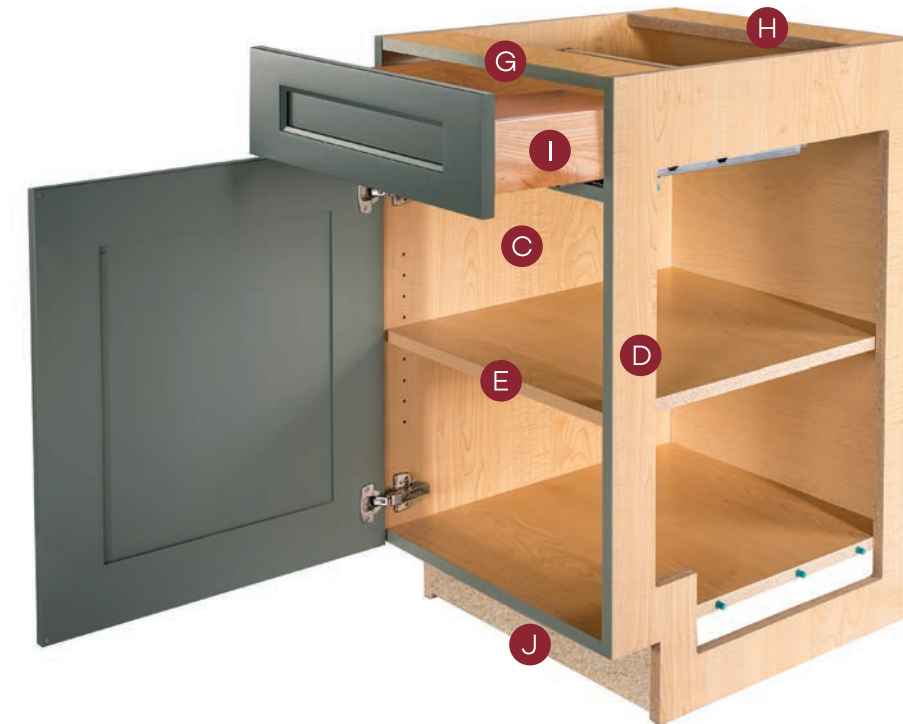


## Medium Density Fiberboard (MDF) Door Collection Standard Cabinet Construction

- A** ¾" top panel is natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- B** ¾" bottom panel is natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- C** Natural maple laminated cabinet interior (interior color options are available)
- D** ¾" end panel in natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish (panel options are available)



- E** ¾" full depth adjustable shelves are natural maple laminated furniture board (interior color options are available)
- F** 6-way adjustable concealed soft close hinges
- G** ¾" x 4" front rail composed of laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- H** ¾" x 4" stretcher rail composed of laminated furniture board
- I** ⅝" solid hardwood drawer sides (drawer options are available). Full extension undermount drawer slides featuring Soft Close
- J** ¾" x 4" unfinished furniture board toe kick (matching base toe space cover available)



- E** ¾" full depth adjustable shelves are natural maple laminated furniture board (interior color options are available)
- F** 6-way adjustable concealed soft close hinges
- G** ¾" x 4" front rail composed of laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- H** ¾" x 4" stretcher rail composed of laminated furniture board
- I** ⅝" solid hardwood drawer sides (drawer options are available). Full extension undermount drawer slides featuring Soft Close
- J** ¾" x 4" unfinished furniture board toe kick (matching base toe space cover available)



## APC - All Plywood Construction

- Plywood is ¾" thick.
- Cabinet interior and exterior is natural maple standard
    - Specify finished ends for all exposed ends
    - All end panels will be vertical grain
  - Cabinet will have coordinated front edge banded to reflect exterior (front) finish



## APC - All Plywood Construction

- Plywood is ¾" thick.
- Cabinet interior and exterior is natural maple standard
    - Specify finished ends for all exposed ends
    - All end panels will be vertical grain
  - Cabinet will have coordinated front edge banded to reflect exterior (front) finish



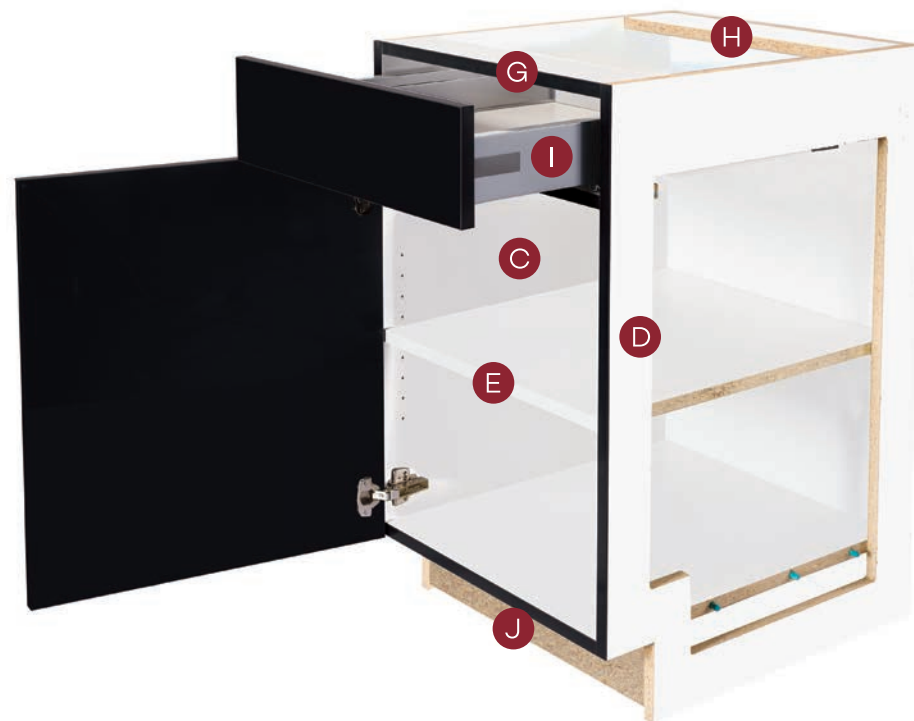
## Brilliant Door Collection Standard Cabinet Construction

- A** ¾" top panel is white laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- B** ¾" bottom panel is white laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- C** White laminated cabinet interior (interior options are available)
- D** ¾" end panel is white laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish (panel options are available)



## Regal Door Collection Standard Cabinet Construction

- A** ¾" top panel is natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- B** ¾" bottom panel is natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- C** Natural maple laminated cabinet interior (interior options are available)
- D** ¾" end panel is natural maple laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish (panel options are available)



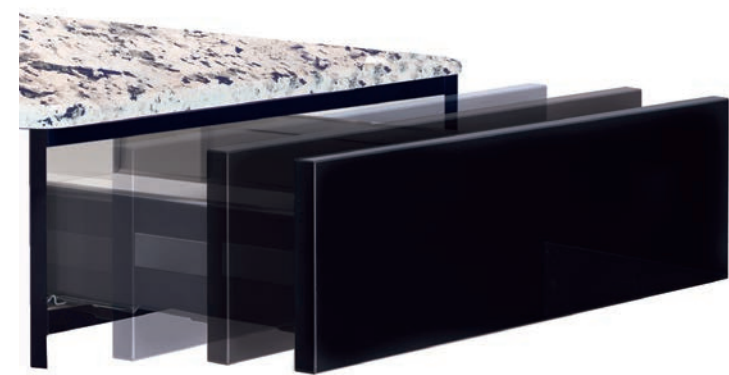
- E** ¾" full depth adjustable shelves are white laminated furniture board (interior color options are available)
- F** 6-way adjustable concealed soft close hinges
- G** ¾" x 4" front rail composed of laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- H** ¾" x 4" stretcher rail composed of laminated furniture board
- I** Deluxe Metal Drawer (drawer options are available). Full extension undermount drawer slides featuring Soft Close
- J** ¾" x 4" unfinished furniture board toe kick (matching base toe space cover available)



- E** ¾" full depth adjustable shelves are natural maple laminated furniture board (interior color options are available)
- F** 6-way adjustable concealed soft close hinges
- G** ¾" x 4" front rail composed of laminated furniture board. Front edge has coordinated edge banding to reflect exterior front finish
- H** ¾" x 4" stretcher rail composed of laminated furniture board
- I** 5/8" solid hardwood drawer sides (drawer options are available). Full extension undermount drawer slides featuring Soft Close
- J** ¾" x 4" unfinished furniture board toe kick (matching base toe space cover available)

## APC - All Plywood Construction

- Plywood is ¾" thick.
- Cabinet interior and exterior is white standard
    - Specify finished ends for all exposed ends
    - All end panels will be vertical grain
  - Cabinet will have coordinated front edge banded to reflect exterior (front) finish



## APC - All Plywood Construction

- Plywood is ¾" thick.
- Cabinet interior and exterior is natural maple standard
    - Specify finished ends for all exposed ends
    - All end panels will be vertical grain
  - Cabinet will have coordinated front edge banded to reflect exterior (front) finish





## Wood and MDF Door Collections

All Wood & MDF cabinets come standard with natural maple laminate interior.



Edge banding coordinates with door fronts.

All Wood & MDF cabinets come standard with natural maple laminate end panels. (Exposed ends must be specified to receive finished matching end.)

Finished Matching End Option

## Brilliant Door Collection

All Brilliant cabinets come standard with white laminate interior.



Edge banding coordinates with door fronts.

All Brilliant cabinets come standard with white laminate end panels. (Exposed ends must be specified to receive finished matching end.)

Finished Matching End Option

## Regal Door Collection

All Regal cabinets come standard with natural maple laminate interior.



Edge banding coordinates with door fronts.

All Regal cabinets come standard with natural maple laminate end panels. (Exposed ends must be specified to receive finished matching end.)

Finished Matching End Option

## Aspire Quality Construction Brings Beauty to Any Home or Office

Wellborn stays abreast of the latest innovations in cabinetry design enabling us to offer you superior cabinetry construction. All of our cabinets are built from quality materials and crafted by people who care.



All doors have fully concealed Euro cup hinges with a six-way adjustability. These door hinges include self-closing integrated soft close features, for that ever so quiet close.



Taking a contemporary kitchen to another level is the Push and Touch to Open technology. By eliminating the visible door opening hardware, stunning invisible kitchens retain clean lines, pure and uncluttered for a minimalist look.



Beautiful matching cabinetry interiors further accentuate the modern look that makes Aspire Cabinetry so desirable.



Lighting is so important in all rooms for both design and visual needs. With Aspire Cabinetry, the lighting mechanisms are hidden behind and under the cabinetry using cabinet options.


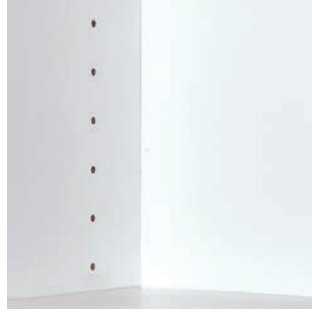
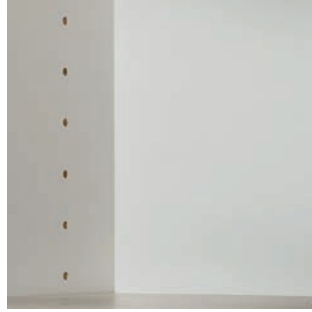


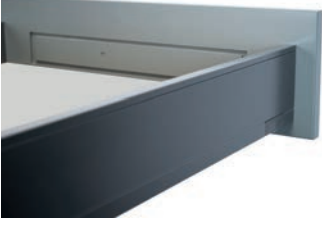


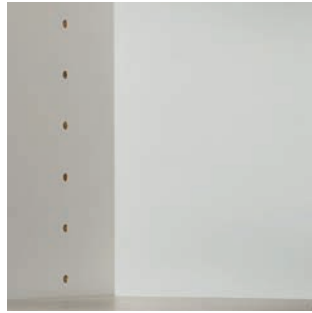





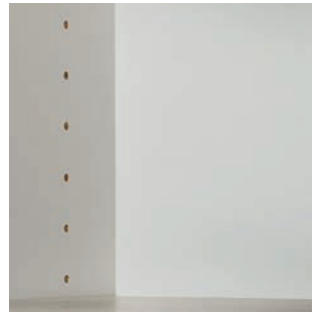


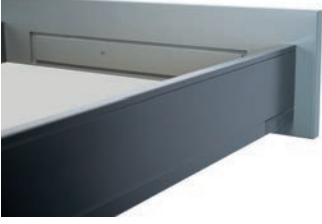

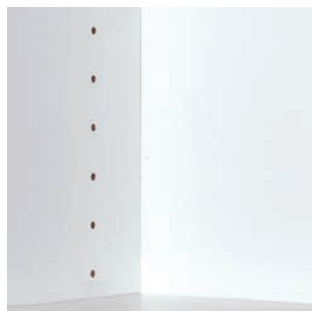
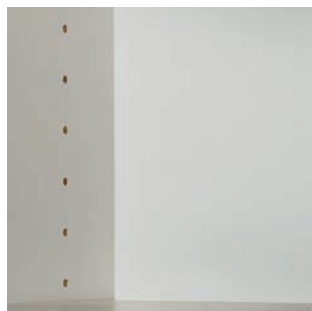

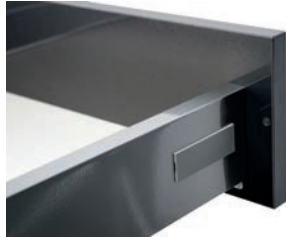
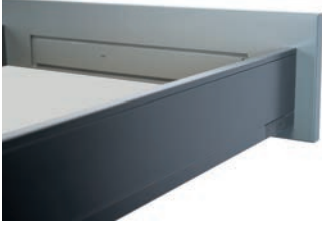


The drawer guide systems feature full extension and soft close systems that close with just a slight touch.



# Cabinet Interiors

# Drawers

Door Material	Standard	Interior Options		Standard	Drawer Options	
Wood Door Collection	 Natural Maple Laminate	 White Laminate	 Gray Laminate	 5/8" Solid Wood Dovetail with Full Extension Soft Close Slides	 Deluxe Metal Drawer with Full Extension Soft Close Slides*	 Superior Metal Drawer with Full Extension Soft Close Slides*
Medium Density Fiberboard Door Collection	 Natural Maple Laminate	 White Laminate	 Gray Laminate	 5/8" Solid Wood Dovetail with Full Extension Soft Close Slides	 Deluxe Metal Drawer with Full Extension Soft Close Slides*	 Superior Metal Drawer with Full Extension Soft Close Slides*
Brilliant Door Collection	 White Laminate	 Natural Maple Laminate	 Gray Laminate	 Deluxe Metal Drawer with Full Extension Soft Close Slides*	 5/8" Solid Wood Dovetail with Full Extension Soft Close Slides	 Superior Metal Drawer with Full Extension Soft Close Slides*
Regal Door Collection	 Natural Maple Laminate	 White Laminate	 Gray Laminate	 5/8" Solid Wood Dovetail with Full Extension Soft Close Slides	 Deluxe Metal Drawer with Full Extension Soft Close Slides*	 Superior Metal Drawer with Full Extension Soft Close Slides*

Cabinet interior chosen will determine the color of standard exterior end panels and metal drawer box bottom and back. Order Finished Matching Ends for all exposed ends.

\*Metal drawer box side is gray. Metal drawer bottom and back will match cabinet interior color chosen (Natural Maple, White or Gray).



# Drawer Types

## Wood Drawer



- 5/8" solid hardwood drawer sides
- Natural Maple finish
- Laminated plywood drawer bottom
- Dovetail construction
- Full extension soft close undermount drawer slides

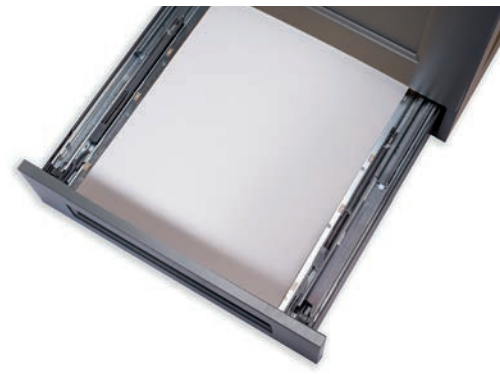


For the Brilliant Door Collection, door styles, all base, vanity/office and tall cabinets with drawers are available with 5/8" solid hardwood dovetail drawer sides and Full Extension Undermount Drawer Slides featuring soft close. This option changes all the drawers and sliding shelves within the cabinet.

## Deluxe Metal Drawer



- Contoured double walled gray metal drawer box
- Drawer bottom and back will be 5/8" melamine
- Drawer bottom and back matches the chosen interior color
- Full extension soft close undermount drawer slides

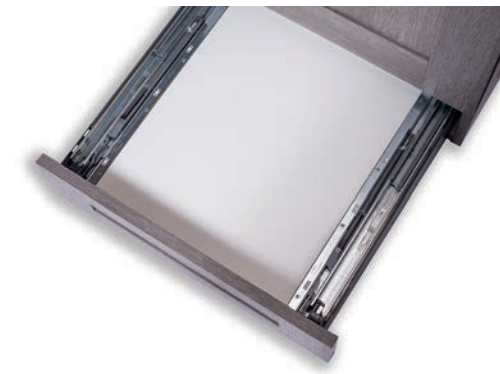


This option changes all the drawers and sliding shelves within the cabinet to a double wall gray metal sided drawer box. The drawer box back and bottom will match the chosen interior color.

## Superior Metal Drawer



- Straight 1/2" thick gray metal drawer box
- Drawer bottom and back will be 5/8" melamine
- Drawer bottom and back matches the chosen interior color
- Full extension soft close undermount drawer slides



This option changes all the drawers and sliding shelves within the cabinet to a 1/2" thick straight sided gray metal drawer box. The drawer box back and bottom will match the chosen interior color.

# The Beauty Of Door Materials

Wellborn Cabinet, Inc. offers a large range of beautiful cabinetry materials that includes Wood, Medium Density Fiberboard, Decorative Laminate Veneer and Metal. The unique beauty of natural hardwood, laminates and metal define and enhance the beauty of your cabinetry.

## Wood



**Cherry**  
Cherry is synonymous with luxurious cabinets. The rich red highlights give the wood a distinctive appearance. Cherry will occasionally have tiny pin knots, pitch pockets and very small, dark streaks of gum. These features have fascinated woodworkers for centuries.



**Character Cherry**  
Character Cherry's unique characteristics are emphasized by randomly occurring various sized knots, pin knots, pitch pockets and small streaks of gum. Cluster knots and open knots could also be a feature. The amount of character will vary from each door making each kitchen unique.



**Maple**  
Maple is widely used in the cabinetry industry. This wood species features a straight grain with several distinctive characteristics. These include unique figures such as bird's-eye, fiddle back, mineral streaks and curly grain patterns. Finely textured with a natural luster, this creamy-white to light reddish-brown wood is often used for cabinets and floors.



**Character Maple**  
Character Maple's unique characteristics are brought out by randomly occurring, variously sized knots, pin holes, worm holes and tracks, gum and bark pockets, sugar tracks, heartwood and mineral streaks. Cluster knots and open knots could also be a feature. The amount of character marks will vary from each piece of wood making each kitchen unique.



**Oak**  
Authentic American red Oaks are open-pored and have grain patterns. Wellborn's manufacturing technology presents Oak with straighter grains than most cabinet lines, and our process minimizes the wide grains and reduces the widths of cathedrals in Oak.



**Hickory**  
Hickory has distinctive contrasting colors from light to dark and strong grain characteristics. The texture of Hickory is open grained. Hickories by nature are heavy, hard, strong and stiff-producing durable cabinetry. Hickory is for homeowners desiring dramatic wood characteristics.

## Medium Density Fiberboard



**MDF**  
Using high pressure and temperatures, MDF is formed by combining wood fibers with a wax resin binder to form panels. It is made of wood veneer. It is much more dense than normal particle board. This is a durable and tough wood product, commonly used in the construction industry.

## Decorative Laminate Veneers

Decorative Laminate Veneers have an MDF particle core and are composed of the different laminates and melamines listed below, creating a strong material.



**Matte Laminate**  
Matte Laminate melamines have a super-matte finish with a silky smooth touch.



**High Gloss Laminate**  
High Gloss laminates are created by laminating decorative paper to a MDF core then applying a high gloss finish to the outer panel and a matte finish to the inside panel.



**High Gloss Acrylic Laminate**  
High Gloss Acrylic laminates are pressed onto a high quality super-refined engineered MDF core with PUR glue. The high gloss acrylic has a mirror-like reflective surface.



**Embossed Melamine**  
Embossed Melamine is a Thermally Fused Laminated or High Pressure Laminated surface with dual-sided textured grain. Embossed Melamine is a high-impact surface.



**Heavy Textured Melamine**  
Heavy Textured Melamine is a deeply embossed thermo-structured surface that showcases a wood's natural ridges, which are accentuated by deep furrows that add texture to the laminated surface.

## Metal

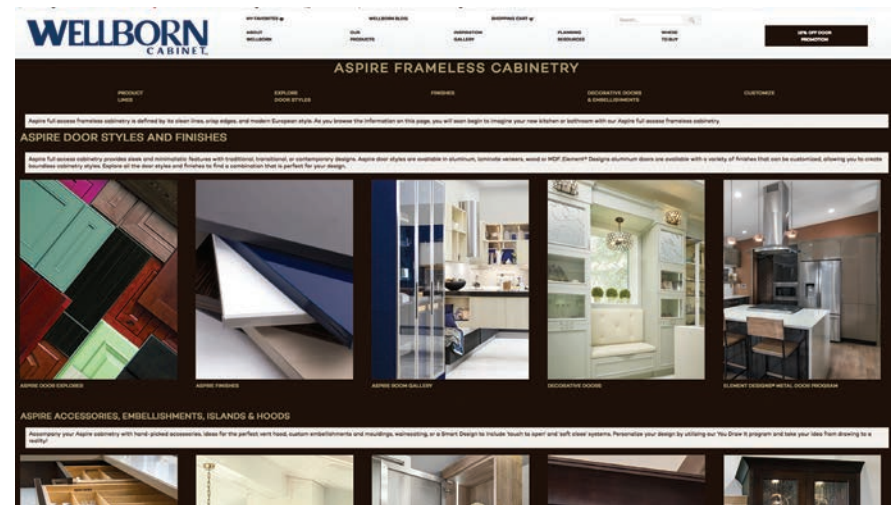
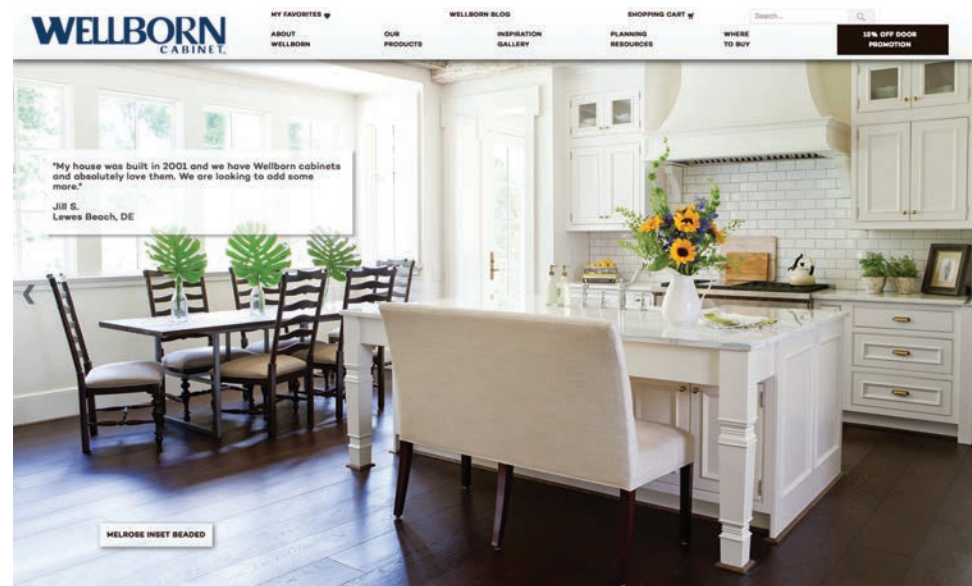


**Aluminum**  
Aluminum is characteristically lightweight and has high reflectivity, enhancing the illumination in your home.



## Our Website

We invite you to visit our website at [www.wellborn.com](http://www.wellborn.com) to discover all the ways that Wellborn Cabinet, Inc. can help you design cabinetry for everyday living in every room of your home.



## Aspire Frameless Cabinetry

Aspire frameless cabinetry is defined by its sleek, clean minimalistic lines and crisp edges. Wellborn's full access cabinetry offers more storage space for all your possessions.

Visit [www.wellborn.com/ASPIRE](http://www.wellborn.com/ASPIRE)

## Social Media and Apps

Find us on your favorite social media sites.



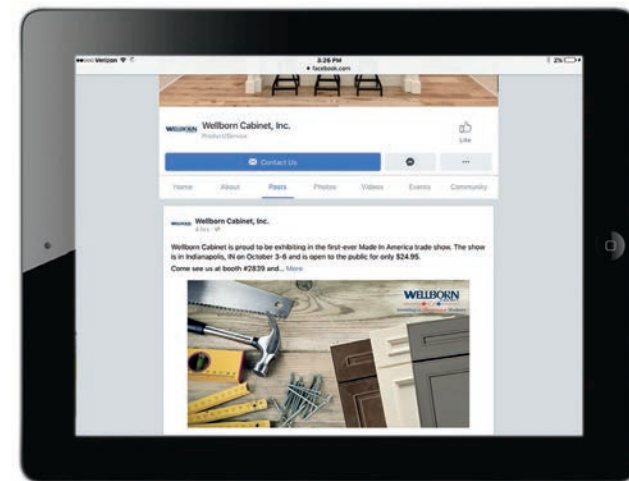
Find your perfect style with one of our apps now available on your phone or tablet.

Just search for "Wellborn Cabinet" in your app store.



## Contributors

- Creative Cabinets and Design
- Caine and Company
- Mosaic Tile Company
- Atlas Moran Construction
- Lumbermens Inc.
- Pankow Construction



## OUR COMMITMENT TO THE ENVIRONMENT



## Wellborn's Environmental Belief Statement

It is Wellborn Cabinet, Inc.'s corporate-wide goal to fully incorporate leading environmental practices, policies, and standards throughout our enterprise — from our suppliers through final delivery to our customers. Our environmental responsibility extends to selecting, educating, and embracing suppliers based on their commitment to similar environmental practices, including the use of sustainable or recycled raw materials as well as low emission products.

## Green Choice is About Taking Action

Environmental stewardship has been part of Wellborn's culture since its beginning. This has been proven through decades of actions, investments, and practices. The Green Choice program ensures that you are purchasing a brand of cabinets from a company that takes conscious steps to protect and minimize the overall impact on our environment. At Wellborn, we have recycling programs that utilize wood waste to generate power and steam and continue to lower VOC emissions through technology. We partner with our suppliers to improve their environmental programs. You will find the KCMA environmental stewardship program seal proudly displayed on our cabinetry. We also partake in certification programs, which guarantees that our manufacturing process reduces the effects on the environment.

Wellborn continuously searches for new technologies and processes to improve our sustainability practices. We will continue to partner with our suppliers and industry associations in a joint effort to embrace the changes necessary and ensure that we all have a healthier environment. Wellborn's demonstrated commitment to environmental stewardship offers you the assurance that the cabinets you buy are the Green Choice for generations of family and the environment.

## KCMA Environmental Stewardship Program Certification

Wellborn endorses the industry-wide efforts and commitment of the KCMA organization and its Environmental Stewardship Program (ESP). The ESP certification program establishes a standard, measurable benchmark for environmental performance. This certification validates our performance to adhere to high standards for air quality, product resource management, process resource management, environmental stewardship, and community relations. You will find the KCMA Environmental Stewardship Program seal proudly displayed on our cabinetry. The ESP program provides the only standards for manufacturers in the Kitchen & Bath cabinet industry that truly defines and measures the holistic environmental performance of a manufacturing enterprise — not just its finished cabinets.

The KCMA's Environmental Stewardship Program has been named as the benchmark for cabinets by the National Association of Home Builder's ANSI-approved Green Building Standard™.

Points toward ESP certification are awarded based on compliance in the following categories:

- Air Quality
- Product Resource Management
- Process Resource Management
- Environmental Stewardship
- Community Relations

Wellborn Cabinet, Inc. along with our affiliate operations, are fully certified under this program. In looking to the future, Wellborn Cabinet, Inc. has committed to recertify annually as the program adopts new industry standards and practice.

## Eco-Certified Composite Sustainability Standard

With the Eco-Certified Composite (ECC) Sustainability Standard, you can be assured that Wellborn's composite wood panels are among the greenest products available for architectural, construction and consumer products.

The ECC certification delivers verifiable evidence of greenness, demonstrating compliance in three of five categories including carbon footprint, local and renewable resources, recycled/recovered content, sustainability, and wood sourcing through a recognized standard.





# Aspire

CABINETRY



Distributed by:



KITCHEN CABINET MANUFACTURERS ASSOCIATION™

**WELLBORN**  
CABINET™

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wellborn.com



MADE IN THE USA



Due to the limitations of photography and the lithographic printing process the door materials shown in this brochure may not accurately depict those offered by Wellborn Cabinet, Inc. See your local Wellborn Dealer for actual sample color selections. Decorative hardware shown is optional.

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